



(19) **United States**

(12) **Patent Application Publication**  
**Kuwabara et al.**

(10) **Pub. No.: US 2016/0089944 A1**

(43) **Pub. Date: Mar. 31, 2016**

(54) **SWING ARM**

(52) **U.S. Cl.**

CPC ..... **B60G 7/001** (2013.01)

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**ABSTRACT**

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A swing arm having a reduced number of parts in which manufacturing cost can be reduced. In a swing arm including: vehicle-body-side support portions that are supported on a vehicle body side by a first rotary shaft; wheel-side support portions that are supported on a wheel side by a second rotary shaft; and a pair of arm portions that connect the vehicle-body-side support portions and the wheel-side support portions to each other, cross members that extend in an axial direction of the first rotary shaft is arranged on the pair of arm portions so as to extend between the pair of arm portions, and the cross members have a U shape in cross section orthogonal to a longitudinal direction of the cross members, thus forming opening portions that open so as to face a direction that the pair of arm portions extends.

(21) Appl. No.: **14/831,253**

(22) Filed: **Aug. 20, 2015**

(30) **Foreign Application Priority Data**

Sep. 25, 2014 (JP) ..... 2014-195272

**Publication Classification**

(51) **Int. Cl.**  
**B60G 7/00** (2006.01)

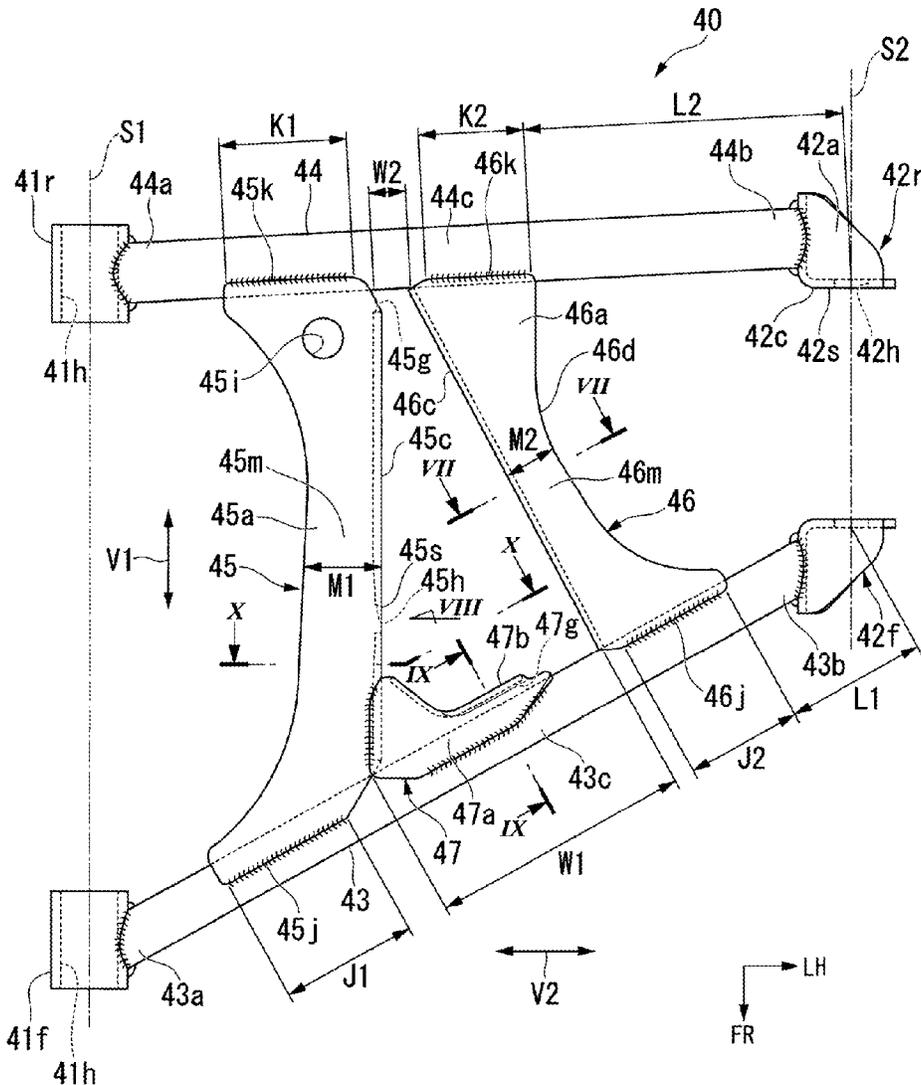
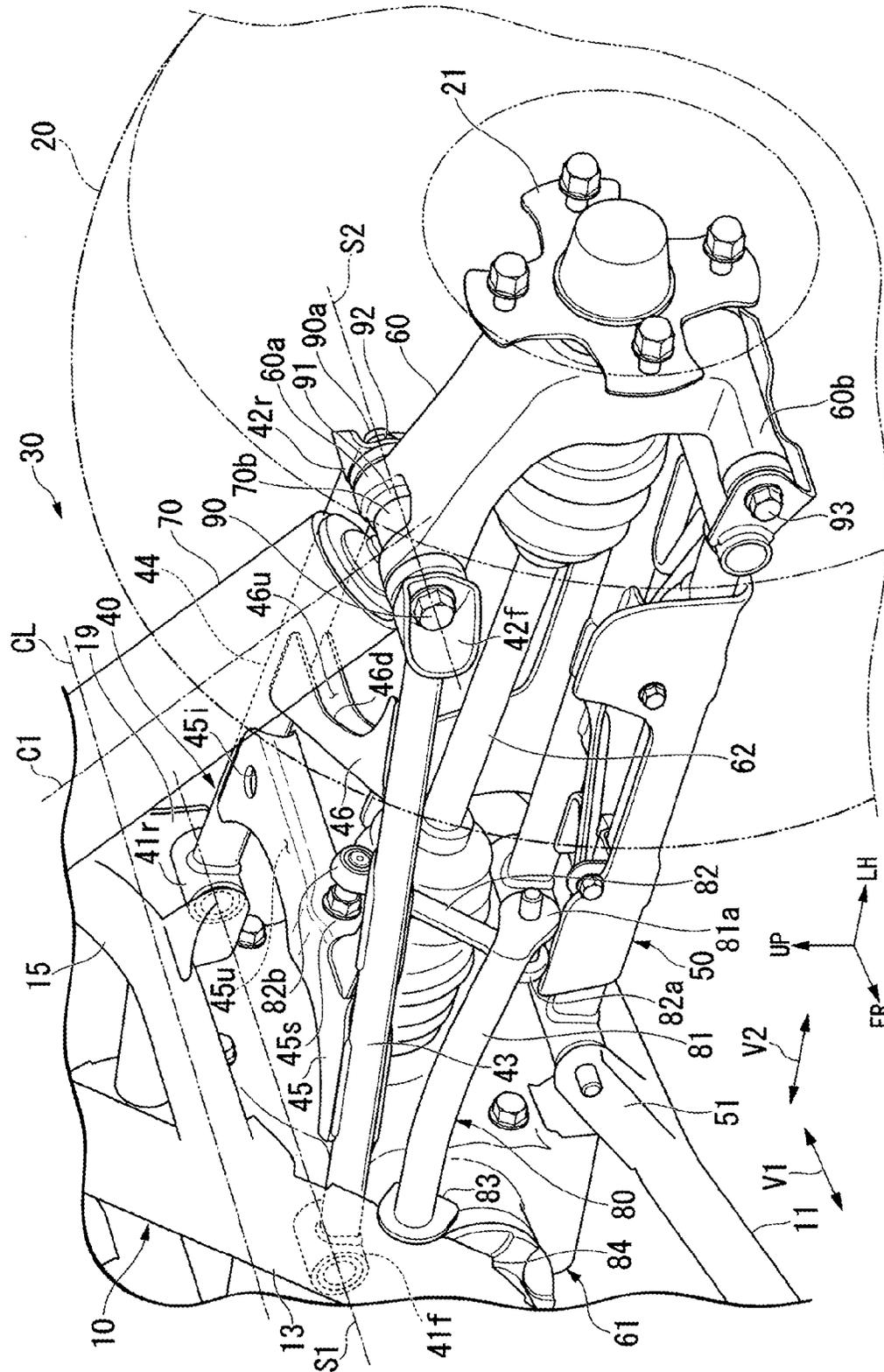


FIG. 1



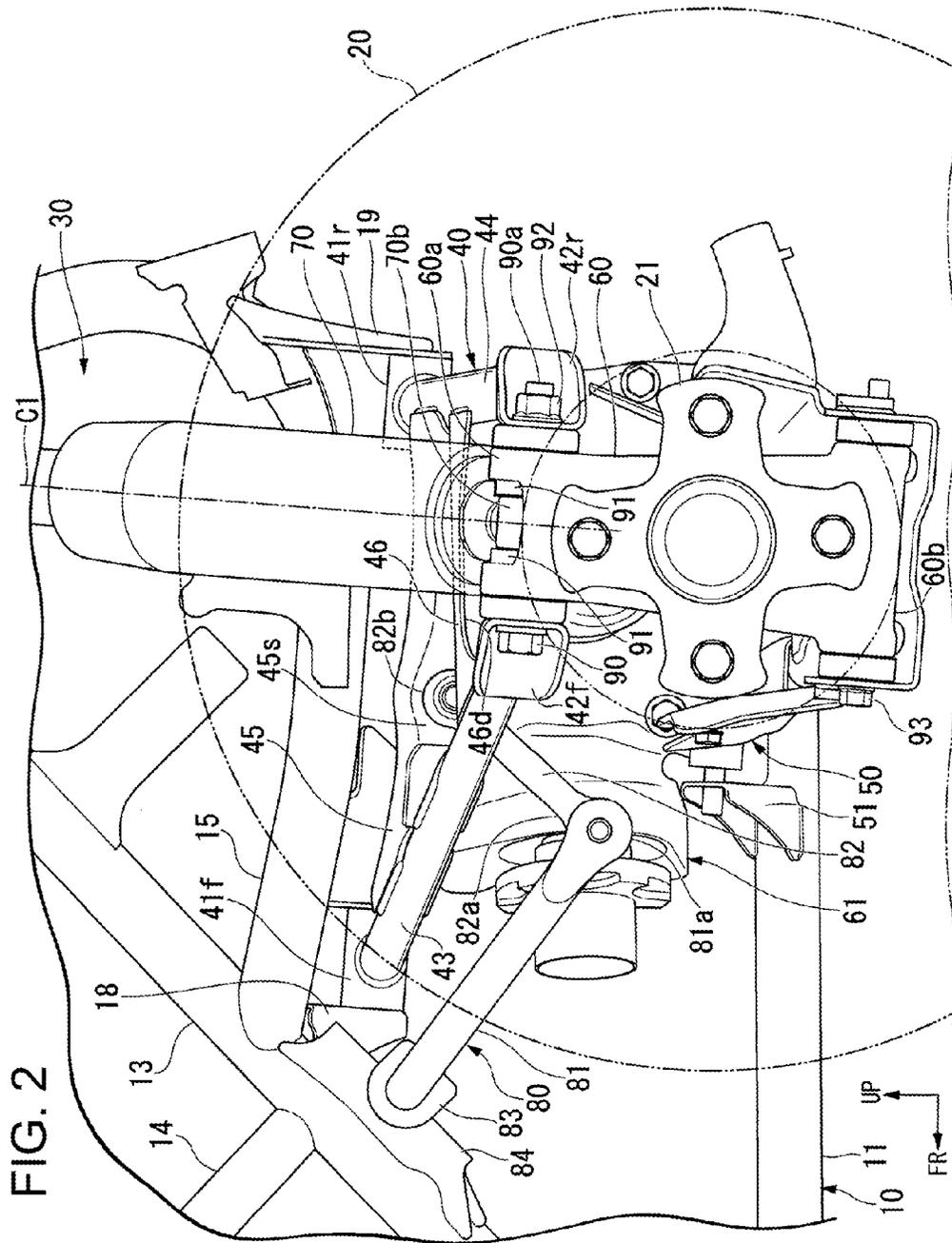
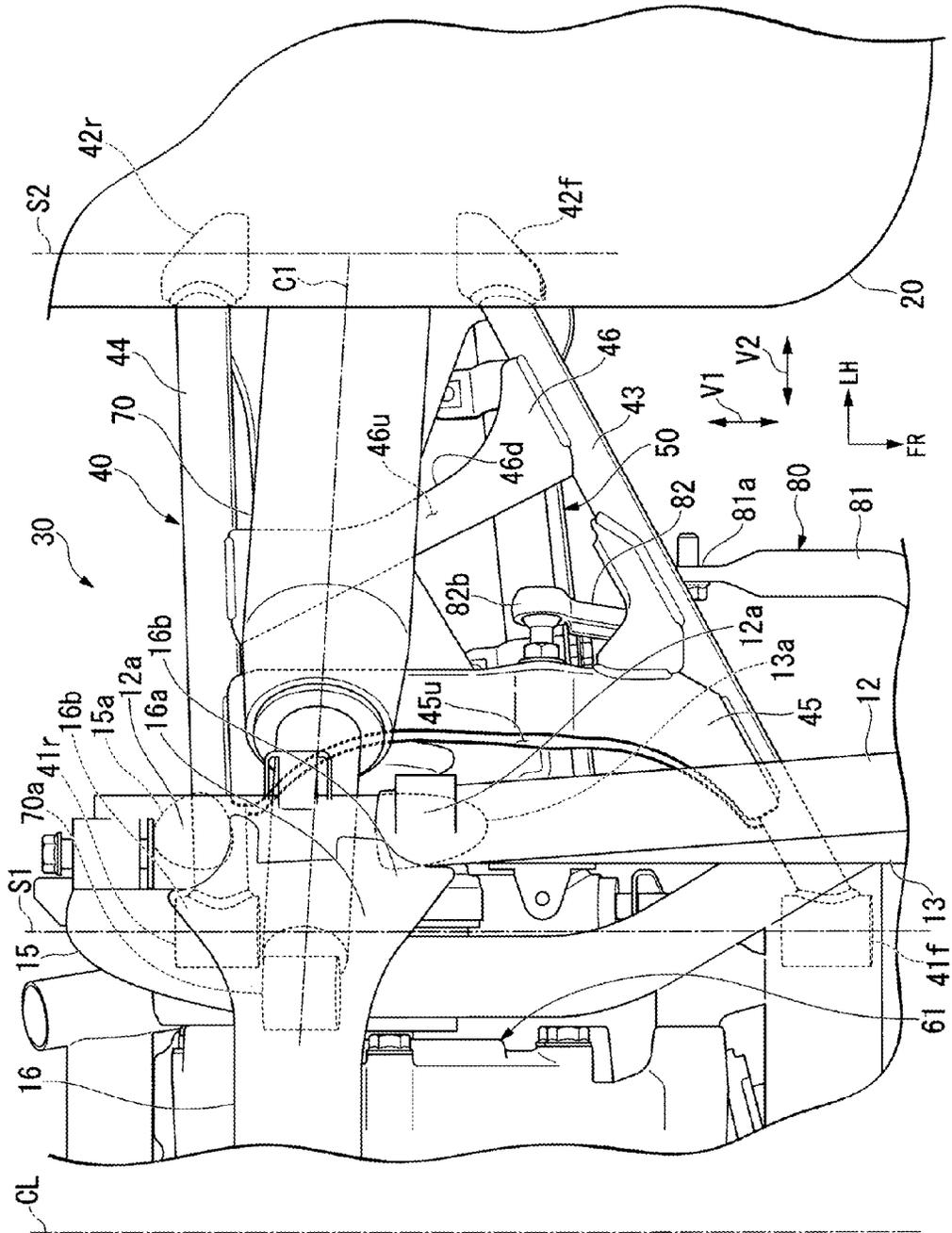
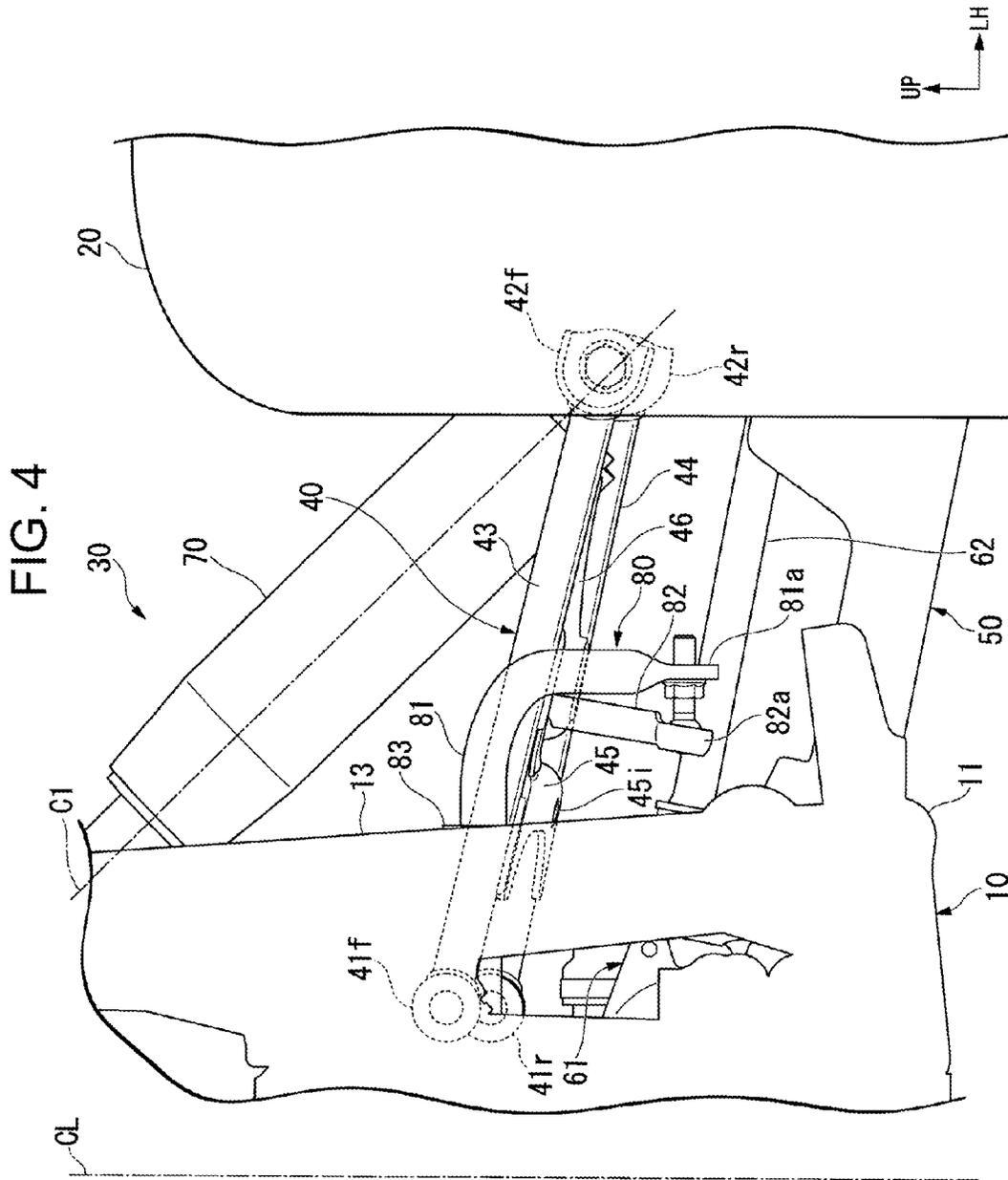


FIG. 3





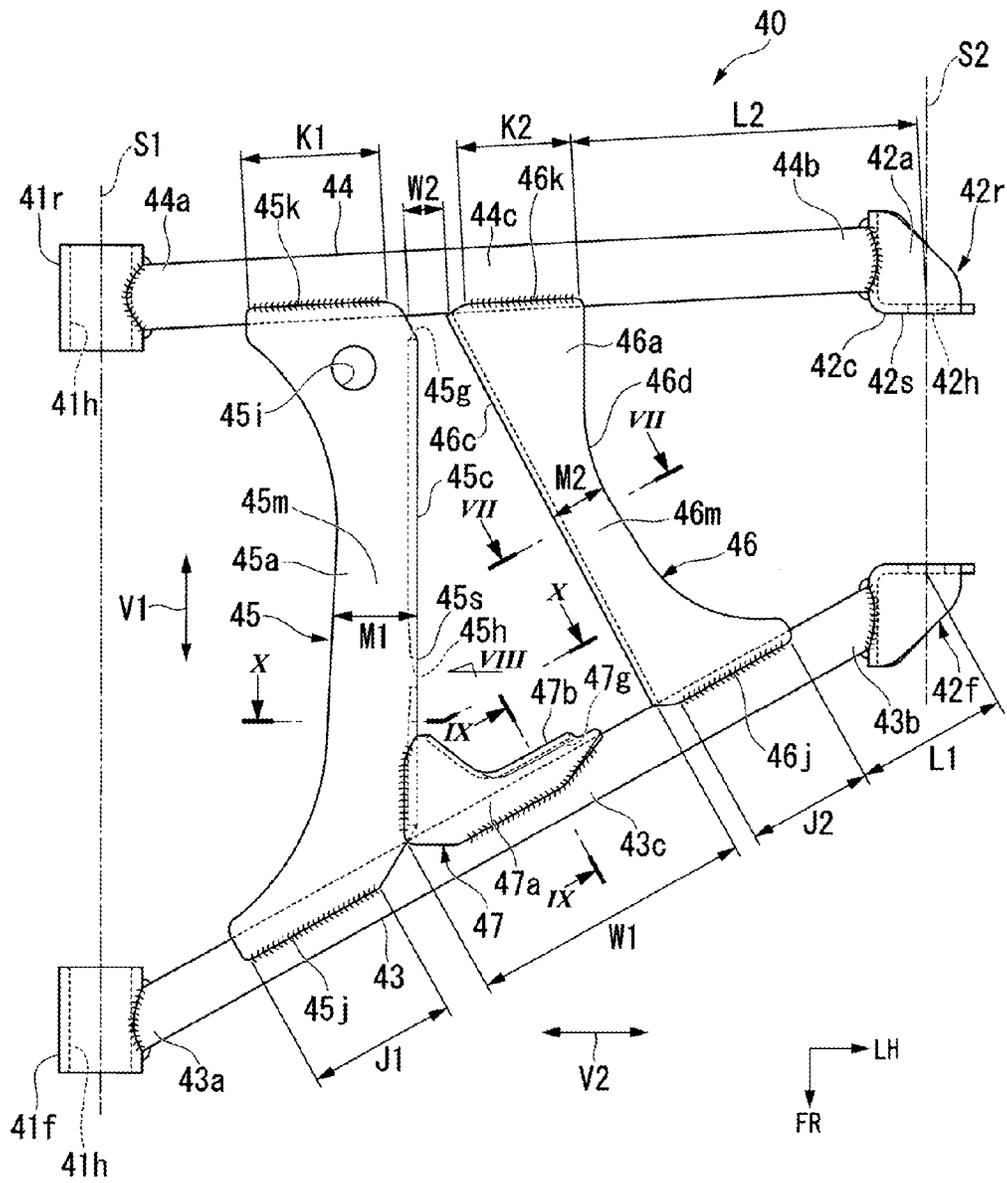


FIG. 5

FIG. 6

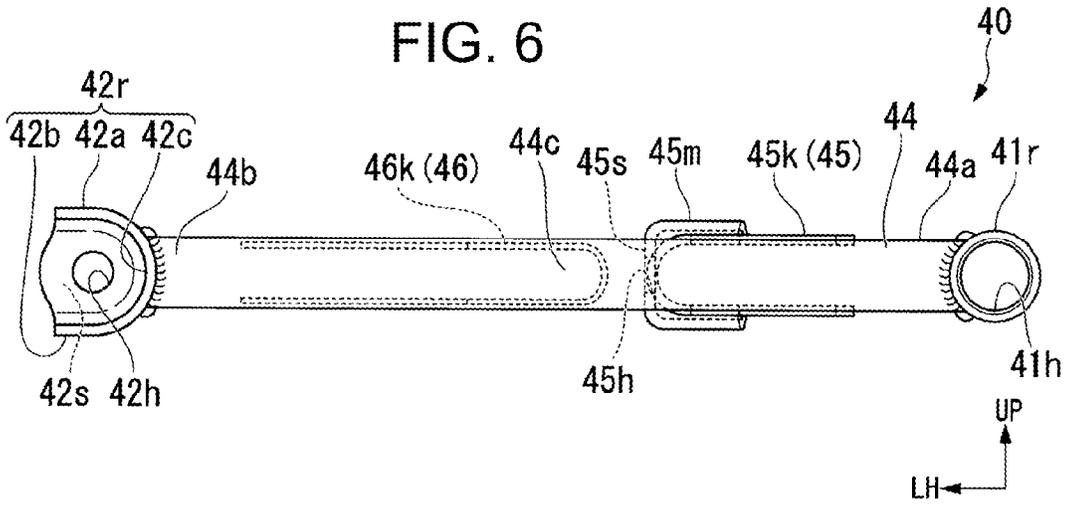


FIG. 7

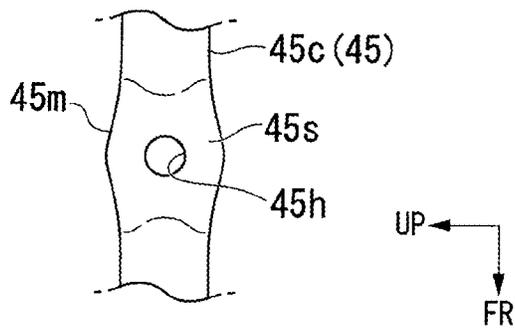
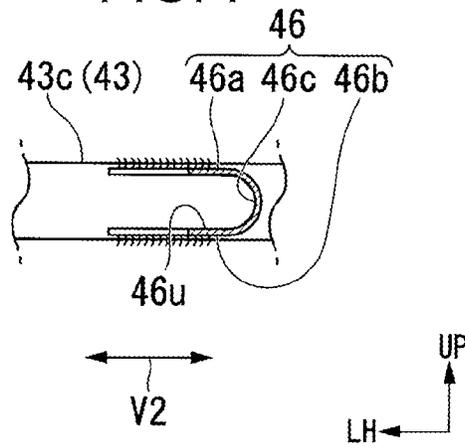


FIG. 8

FIG. 9

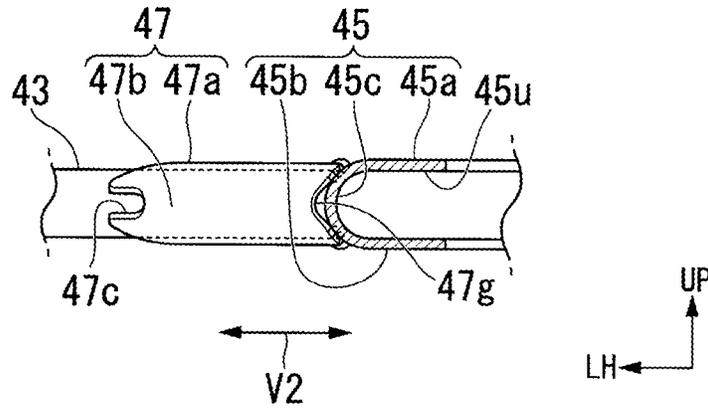
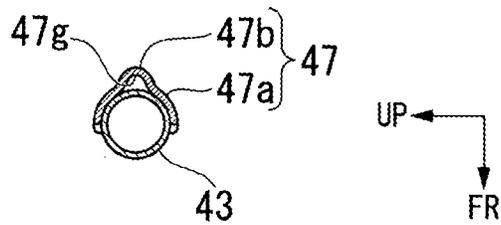


FIG. 10

## SWING ARM

### BACKGROUND OF THE INVENTION

**[0001]** 1. Field of the Invention

**[0002]** The present invention relates to a swing arm.

**[0003]** 2. Description of Related Art

**[0004]** Conventionally, for example, as a swing arm which includes a pair of arm portions for connecting a vehicle body side and a wheel side to each other, there has been known a swing arm disclosed in JP-A-2010-64568. Such a swing arm is formed by combining pipe members and plate-like members that are formed into predetermined shapes, respectively.

**[0005]** In forming the swing arm by combining the plurality of members, parts which can be used in common by left and right swing arms and parts which cannot be used in common by the left and right swing arms (parts for forming the left swing arm and parts for forming right swing arm being formed separately) coexist. Accordingly, there has been a demand for the swing arm where parts can be used in common by left and right swing arms as much as possible.

### SUMMARY OF THE INVENTION

**[0006]** In view of the above, it is an object of the invention to provide a swing arm in which the number of parts can be reduced and a manufacturing cost can be reduced.

**[0007]** In accordance with one aspect of the present invention, a swing arm includes: a vehicle-body-side support portion, which is supported on a vehicle body side by a first rotary shaft; a wheel-side support portion, which is supported on a wheel side by a second rotary shaft; and a pair of arm portions, which connect the vehicle-body-side support portion and the wheel-side support portion to each other, wherein a cross member that extends in an axial direction of the first rotary shaft is arranged on the pair of arm portions so as to extend between the pair of arm portions, and the cross member has a U shape in cross section orthogonal to a longitudinal direction of the cross member thus forming an opening portion that opens so as to face a direction that the pair of arm portions extends.

**[0008]** According to this aspect of the invention, the cross member that extends in the axial direction of the first rotary shaft is arranged so as to extend between the pair of arm portions, the cross member has a U shape in cross section orthogonal to the longitudinal direction of the cross member, and opens so as to face the direction that the pair of arm portions extends. Accordingly, the cross member can be formed into a symmetrical shape using a predetermined center line as an axis of symmetry. With such a configuration, when the swing arm is arranged on both the left and the right sides, the same swing arm can be arranged on both the left and the right sides, respectively, by reversing the same swing arm and hence, the swing arms on both left and right sides can be formed using the same swing arm in common. Accordingly, it becomes unnecessary to prepare the left and right swing arms separately, thus reducing the number of parts and realizing the reduction of a manufacturing cost.

**[0009]** In accordance with another aspect of the invention, the cross member includes: an upper wall and a lower wall that project in the direction that the pair of arm portions extend; and a vertical wall that extends between the upper wall and the lower wall, and a bent portion that has an edge thereof bent toward the vertical wall is formed on the upper wall and the lower wall. By forming the bent portion having

the edge thereof bent in the direction toward the vertical wall on the upper wall and the lower wall of the cross member, it is possible to easily form an escape portion for a suspension-group member. For example, the bent portion functions as an escape portion for a cushion unit thus preventing the cross member and the cushion unit from being brought into contact with each other.

**[0010]** In accordance with another aspect of the invention, the cross member is formed by bending a plate material, a flat planar portion is formed on the vertical wall, and a mounting portion for mounting a chassis-group member is formed on the planar portion. By forming the cross member by bending a plate material, the bent portion can be formed by punching the plate material and hence, compared to a case where the cross member is formed by bending a pipe member, man-hours for working can be reduced and a manufacturing cost can be reduced. Further, by forming the flat planar portion on the vertical wall of the cross member, and by forming the mounting portion for a chassis-group member on the planar portion, it becomes unnecessary to additionally provide a bracket or the like for mounting the chassis-group member and hence, the number of parts can be reduced and a manufacturing cost can be reduced. The chassis-group member may be a member in a brake system, a suspension system or a steering system.

**[0011]** In accordance with another aspect of the invention, the cross member has: connecting portions that are connected to the pair of arm portions, and an intermediate portion that is positioned in a middle between the pair of arm portions, and in the cross member, widths of the connecting portions are larger than widths of the intermediate portions. By setting widths of the connecting portions of the cross member larger than a width of the intermediate portion of the cross member, connection margins of the connecting portions with respect to the pair of arm portions can be sufficiently secured and hence, the cross member can be firmly connected to the pair of arm portions whereby it becomes unnecessary to additionally provide a gusset or the like for securing a connection margin. Accordingly, the number of parts can be reduced and a manufacturing cost can be reduced.

**[0012]** In accordance with another aspect of the invention, the pair of arm portions is constituted of the front arm portion and the rear arm portion that are arranged in the longitudinal direction, the cross member is constituted of the vehicle-body-side cross member that is arranged on a vehicle body side and the wheel-side cross member that is arranged on a wheel side, and a front connection distance between the vehicle-body-side cross member and the wheel-side cross member that are connected to the front arm portion is larger than a rear connection distance between the vehicle-body-side cross member and the wheel-side cross member which are connected to the rear arm portion.

**[0013]** Accordingly, a length from the connecting portion of the rear arm portion with the cross member to a support portion can be set larger than a length from the connecting portion of the front arm portion with the cross member to a support portion and hence, the rear arm portion can be deflected while enhancing rigidity of the front arm portion.

**[0014]** In accordance with another aspect of the invention, the mounting portion for the chassis-group member is a through hole to which a stabilizer is mounted. Accordingly, it becomes unnecessary to additionally provide a bracket or the like for mounting the stabilizer and hence, the number of parts can be reduced and a manufacturing cost can be reduced.

## BRIEF DESCRIPTION OF THE DRAWINGS

[0015] These and further features of the invention will be apparent with reference to the following description and drawings, wherein:

[0016] FIG. 1 is a perspective view of a rear suspension according to an embodiment as viewed from an oblique front, upper and left side.

[0017] FIG. 2 is a left side view of the rear suspension.

[0018] FIG. 3 is a top plan view of the rear suspension.

[0019] FIG. 4 is a front view of the rear suspension.

[0020] FIG. 5 is a top plan view of an upper arm which constitutes the rear suspension.

[0021] FIG. 6 is a rear view of the upper arm.

[0022] FIG. 7 is a cross-sectional view taken along a line VII-VII in FIG. 5.

[0023] FIG. 8 is a view as viewed in the direction indicated by an arrow VIII in FIG. 5.

[0024] FIG. 9 is a cross-sectional view taken along a line IX-IX in FIG. 5.

[0025] FIG. 10 is a cross-sectional view taken along a line X in FIG. 5.

## DETAILED DESCRIPTION OF THE INVENTION

[0026] Hereinafter, an embodiment of the invention is explained by reference to drawings. In the explanation made hereinafter, the directions such as “frontward direction”, “rearward direction”, “leftward direction”, “rightward direction” and the like are equal to the directions of a vehicle explained hereinafter unless otherwise specified. In appropriate portions in the drawings used for the explanation made hereinafter, an arrow FR indicative of a front side of the vehicle, an arrow LH indicative of a left side of the vehicle, and an arrow UP indicative of an upper side of the vehicle are described. In the drawings, a line CL indicates a center line of a vehicle body in the lateral direction.

[0027] For example, the embodiment of the invention is applicable to a four-wheeled vehicle in which left and right wheels are provided to a front side and a rear side of the vehicle respectively. For example, as the four-wheeled vehicle, a vehicle (MUV: Multi Utility Vehicle) which is designed so as to mainly travel on an irregular terrain such as wasted land can be named.

[0028] Firstly, the configuration of a rear suspension 30 according to the embodiment is explained by reference to FIG. 1 to FIG. 4.

[0029] FIG. 1 is a perspective view of the rear suspension 30 according to the embodiment as viewed from an oblique left front upper side. FIG. 2 is a left side view of the rear suspension 30. FIG. 3 is a top plan view of the rear suspension 30. FIG. 4 is a front view of the rear suspension 30. The rear suspension 30 provided on a left side of the vehicle and the rear suspension provided on a right side of the vehicle are arranged in left right symmetry and have the same structure. Accordingly, in the explanation made hereinafter, the rear suspension 30 on a left side of the vehicle is explained, and the explanation of the rear suspension 30 on a right side of the vehicle is omitted.

[0030] As shown in FIG. 1, the rear wheel 20 is suspended from a vehicle body frame 10 (vehicle body) by way of an independent suspension type (double wishbone type) rear suspension 30.

[0031] The rear suspension 30 includes: an upper arm 40 (swing arm) and a lower arm 50 that have inner sides thereof

in the vehicle width direction swingably supported on a vehicle body frame 10 side; a knuckle 60, which is supported on outer sides of the upper arm 40 and the lower arm 50 in the vehicle width direction and pivotally supports the rear wheel 20; a cushion unit 70, which is interposed between the upper arm 40 and the vehicle body frame 10; and a stabilizer 80, which suppresses the difference in vertical movement between the left and right rear wheels 20.

[0032] For example, the vehicle body frame 10 is formed of an integral body that is formed by joining plural kinds of steel members by welding or the like. The vehicle body frame 10 includes: a lower frame 11, which extends in the longitudinal direction at a lower portion of the vehicle; an upper frame 12 (see FIG. 3), which extends in the longitudinal direction above the lower frame 11; a cross frame 13, which extends between the upper frame 12 and the lower frame 11 in the vertical direction; a front frame 14 (see FIG. 2), which extends between the cross frame 13 and the upper frame 12 on a front upper side of the cross frame 13; a rear frame 15, which extends between the cross frame 13 and the upper frame 12 on a rear lower side of the cross frame 13; and an upper cross frame 16 (see FIG. 3), which extends between inner sides of the left and right upper frames 12 in the vehicle width direction.

[0033] The cross frame 13 extends in an inclined manner such that the more rearward the cross frame 13 extends, the more upward the cross frame 13 is positioned as viewed in a side view in FIG. 2, and the cross frame 13 reaches a joint portion 12a with the upper frame 12 as viewed in a top plan view in FIG. 3. The rear frame 15 gently extends obliquely in the rearward and downward direction from a rear lower side of the cross frame 13 as viewed in a side view in FIG. 2 and, thereafter, extends obliquely in the frontward and upward direction in a bent manner, and reaches the joint portion 12a with the upper frame 12 as viewed in a top plan view in FIG. 3.

[0034] The upper arm 40 is arranged in a state where the upper arm 40 is gently inclined such that the more rearward the upper arm 40 extends, the more downward the upper arm 40 is positioned as viewed in a side view in FIG. 2, and the upper arm 40 is also gently inclined such that the more outward the upper arm 40 extends in the vehicle width direction, the more downward the upper arm 40 is positioned as viewed in a front view in FIG. 4.

[0035] The lower arm 50 is also arranged in a state where the lower arm 50 is gently inclined such that the more rearward the lower arm 50 extends, the more downward the lower arm 50 is positioned as viewed in a side view in FIG. 2, and the lower arm 50 is also gently inclined such that the more outward the lower arm 50 extends in the vehicle width direction, the more downward the lower arm 50 is positioned as viewed in a front view in FIG. 4.

[0036] As shown in FIG. 1, a drive shaft 62, which extends from a final reduction gear 61, is rotatably supported on the knuckle 60. An outer end portion of the drive shaft 62 in the vehicle width direction is inserted into a through hole (not shown in the drawing) formed in the knuckle 60 and projects to the outside in the vehicle width direction from the knuckle 60. A hub 21 of the rear wheel 20 is connected to the outer end portion of the drive shaft 62 in the vehicle width direction. With such a configuration, a drive force of a power unit including an engine is transmitted to the rear wheel 20 through a rear propeller shaft (none of the engine, the power

unit and the rear propeller shaft shown in the drawing), the final reduction gear 61, the drive shaft 62 and the hub 21.

[0037] The cushion unit 70 includes: a rod-type damper; and a coil spring, which is wound around the periphery of the damper, for example, and acquires a predetermined buffer action by extending and shrinking along a center axis (stroke axis) C1 of the cushion unit 70. The cushion unit 70 is arranged in a state where the cushion unit 70 is inclined such that the more outward the stroke axis C1 extends in the vehicle width direction, the more frontward the stroke axis C1 is positioned as viewed in a top plan view in FIG. 3, and the cushion unit 70 is arranged in an inclined such that the more inward the stroke axis C1 extends in the vehicle width direction, the more upward the stroke axis C1 is positioned as viewed in a front view in FIG. 4.

[0038] As shown in FIG. 3, an upper end portion 70a of the cushion unit 70 is pivotally supported on a cushion upper support portion 16a, which is formed on an outer end side of the upper cross frame 16 of the vehicle body frame 10 in the vehicle width direction. The cushion upper support portion 16a includes an extending portion 16b, which expands in an enlarging manner in the longitudinal direction as the cushion upper support portion 16a extends toward an upper frame 12 side. The extending portion 16b of the cushion upper support portion 16a is joined to the upper frame 12. The joint portion 12a between the extending portion 16b of the cushion upper support portion 16a and the upper frame 12 is arranged so as to overlap with an upper end portion 13a of the cross frame 13 and an upper end portion 15a of the rear frame 15 as viewed in a top plan view in FIG. 3. With such a configuration, the upper frame 12, the upper end portion 13a of the cross frame 13, and the upper end portion 15a of the rear frame 15 are made to function as reinforcing members of the cushion upper support portion 16a and hence, the cushion upper support portion 16a can be efficiently reinforced.

[0039] As shown in FIG. 2, a lower end portion 70b of the cushion unit 70 is pivotally supported on a cushion lower support portion 60a which is formed on an upper end portion of the knuckle 60. The cushion lower support portion 60a of the knuckle 60 is arranged between front and rear wheel-side support portions 42f, 42r of the upper arm 40. A bolt 90, which extends in the longitudinal direction from the front wheel-side support portion 42f to the rear wheel-side support portion 42r of the upper arm 40, is made to pass through the lower end portion 70b and the cushion lower support portion 60a, and the bolt 90 is brought into slide contact with inner peripheral surfaces of front and rear tubular bushings 91 and a through hole (not shown in the drawing) formed in the lower end portion 70b of the cushion unit 70 with a collar or the like interposed therebetween respectively, and a nut 92 is threadedly engaged with and fastened to a threaded portion 90a, which projects rearwardly from the rear wheel-side support portion 42r. With such a configuration, the cushion lower support portion 60a of the knuckle 60 is swingably supported on the front and rear wheel-side support portions 42f, 42r of the upper arm 40.

[0040] The cushion lower support portion 60a is fastened by fastening members such as the bolt 90 and the nut 92 together with the front and rear wheel-side support portions 42f, 42r of the upper arm 40 and hence, the front and rear wheel-side support portions 42f, 42r of the upper arm 40 are made to function as reinforcing members of the cushion lower support portion 60a whereby the cushion lower support portion 60a can be efficiently reinforced.

[0041] As shown in FIG. 4, the stabilizer 80 includes: a torsion bar 81, which has a gate shape and opens obliquely in the rearward and downward direction; and a connecting rod 82, which extends between an outer end portion of the torsion bar 81 in the vehicle width direction and the upper arm 40. As shown in FIG. 2, in the torsion bar 81, both left and right end portions of a straight portion (not shown in the drawing), which extends in the vehicle width direction, are supported on gussets 84, which are joined to the cross frame 13 by welding or the like in a rotatable manner by way of a holder 83.

[0042] One end portion 82a of the connecting rod 82 is connected to an outer end portion 81a of the torsion bar 81 in the vehicle width direction by way of a ball joint or the like. The other end portion 82b of the connecting rod 82 is connected to a planar portion 45s of the vehicle-body-side cross member 45 of the upper arm 40 by way of a ball joint or the like. With such a configuration, when one rear wheel 20 moves in the vertical direction, the other rear wheel 20 also performs the similar vertical movement by way of the torsion bar 81 and hence, the difference in vertical movement between the left and right rear wheels 20 can be suppressed.

[0043] In FIG. 1 to FIG. 4, symbol 18 indicates a gusset, which is joined to the cross frame 13 and the rear frame 15 by welding or the like and swingably supports the front vehicle-body-side support portion 41f of the upper arm 40 by way of a fastening member, such as a bolt. Symbol 19 indicates a gusset, which is joined to the rear frame 15 by welding or the like and swingably supports the rear vehicle-body-side support portion 41r of the upper arm 40 by way of a fastening member, such as a bolt. Symbol 51 indicates a bracket, which is joined to the lower frame 11 and swingably supports an inner side of the lower arm 50 in the vehicle width direction by way of a fastening member, such as a bolt. Symbol 60b indicates a lower end portion of the knuckle 60, which swingably supports an outer side of the lower arm 50 in the vehicle width direction by way of a fastening member 93, such as a bolt.

[0044] Next, the configuration of the upper arm 40 is explained by reference to FIG. 5 to FIG. 10.

[0045] FIG. 5 is a top plan view of the upper arm 40, which constitutes the above-mentioned rear suspension 30. FIG. 6 is a rear view of the above-mentioned upper arm 40. FIG. 7 is a cross-sectional view taken along a line VII-VII in FIG. 5. FIG. 8 is a view as viewed in the direction indicated by an arrow VIII in FIG. 5. FIG. 9 is a cross-sectional view taken along a line IX-IX in FIG. 5. FIG. 10 is a cross-sectional view taken along a line X in FIG. 5.

[0046] As shown in FIG. 5, the upper arm 40 has a ladder shape extending in the vehicle width direction such that the more outside the upper arm 40 extends in the vehicle width direction, the narrower a width of the upper arm 40 in the longitudinal direction becomes. For example, the upper arm 40 is formed of an integral body, which is formed by joining plural kinds of steel members by welding or the like.

[0047] The upper arm 40 includes: the pair of front and rear vehicle-body-side support portions 41f, 41r, which is supported on the vehicle body frame 10 (see FIG. 1) side by way of a first rotary shaft S1; the pair of front and rear wheel-side support portions 42f, 42r, which is supported on a rear wheel 20 (see FIG. 1) side by way of a second rotary shaft S2; the pair of front and rear arm portions 43, 44, which is arranged in the longitudinal direction so as to connect the front and rear vehicle-body-side support portions 41f, 41r and the front and rear wheel-side support portions 42f, 42r to each other respec-

tively; the vehicle-body-side cross member **45**, which extends in the longitudinal direction between the pair of front and rear arm portions **43**, **44** and is arranged on a vehicle body frame **10** side; a wheel-side cross member **46**, which extends in the longitudinal direction between the pair of front and rear arm portions **43**, **44** and is arranged on a rear wheel **20** side; and a gusset **47**, which connects the front arm portion **43** and the vehicle-body-side cross member **45** to each other. Hereinafter, an axial direction (longitudinal direction) of the first rotary shaft **S1** is assumed as a first direction **V1**, and the direction that the upper arm **40** extends (the vehicle width direction that the front and rear arm portions **43**, **44** extend) is assumed as a second direction **V2**.

**[0048]** The front and rear vehicle-body-side support portions **41f**, **41r** are formed into a cylindrical shape where each support portions **41f**, **41r** has a through hole **41h** opening in the longitudinal direction and having a circular shape as viewed in a rear view in FIG. 6. The front vehicle-body-side support portion **41f** is swingably supported on the gusset **18** (see FIG. 1) by making a fastening member such as a bolt pass through the through hole **41h**. The rear vehicle-body-side support portion **41r** is swingably supported on the gusset **19** (see FIG. 1) by making a fastening member such as a bolt pass through the through hole **41h**.

**[0049]** The front and rear vehicle-body-side support portions **41f**, **41r** are formed into the same shape using the same material. Accordingly, the same parts can be used in common for forming the front and rear vehicle-body-side support portions **41f**, **41r** in the upper arm **40** and hence, the number of parts can be reduced and a manufacturing cost can be reduced.

**[0050]** As shown in FIG. 6, the front and rear wheel-side support portions **42f**, **42r** respectively have: an upper wall **42a** and a lower wall **42b**, which have a triangular shape as viewed in a top plan view in FIG. 5; and a vertical wall **42c**, which extends between the upper wall **42a** and the lower wall **42b**. A flat planar portion **42s** is formed on the vertical wall **42c**. A through hole **42h**, which has a circular shape as viewed in a rear view in FIG. 6 and opens frontward and rearward is formed in the planar portion **42s**. The front and rear wheel-side support portions **42f**, **42r** swingably support the cushion lower support portion **60a** of the knuckle **60** shown in FIG. 1 by making a fastening member, such as a bolt pass, through the through holes **42h**. For example, the front and rear wheel-side support portions **42f**, **42r** are respectively formed of an integral body by pressing.

**[0051]** The front and rear wheel-side support portions **42f**, **42r** are formed into the same shape using the same material. Accordingly, the same parts can be used in common for forming the front and rear wheel-body-side support portions **42f**, **42r** in the upper arm **40** and hence, the number of parts can be reduced and a manufacturing cost can be reduced.

**[0052]** The front and rear arm portions **43**, **44** are respectively formed of a cylindrical steel pipe.

**[0053]** The front arm portion **43** straightly extends in an inclined manner from a first end portion **43a**, which is joined to the front vehicle-body-side support portion **41f** by welding or the like such that the more outward the front arm portion **43** extends in the vehicle width direction, the more rearward the front arm portion **43** is positioned as viewed in a top plan view in FIG. 5 and, thereafter, reaches a second end portion **43b**, which is joined to the front wheel-side support portion **42f** by welding or the like.

**[0054]** The rear arm portion **44** straightly and gently extends in an inclined manner from a first end portion **44a** which is joined to the rear vehicle-body-side support portion **41r** by welding or the like such that the more outward the rear arm portion **44** extends in the vehicle width direction, the more rearward the rear arm portion **44** is positioned as viewed in a top plan view in FIG. 5 and, thereafter, reaches a second end portion **44b**, which is joined to the rear wheel-side support portion **42r** by welding or the like.

**[0055]** The vehicle-body-side cross member **45** extends rearward from a first connecting portion **45j**, which is joined to the front arm portion **43** by welding or the like, reaches an intermediate portion **45m** positioned in a middle between the front and rear arm portions **43**, **44** and, thereafter, extends rearward and reaches a second connecting portion **45k**, which is joined to the rear arm portion **44** by welding or the like.

**[0056]** In the vehicle-body-side cross member **45**, a width **J1** of the first connecting portion **45j** and a width **K1** of the second connecting portion **45k** are larger than a width **M1** of the intermediate portion **45m** ( $J1 > M1$ ,  $K1 > M1$ ). Here, the width **J1** of the first connecting portion **45j** means a length of a weld between the first connecting portion **45j** and the front arm portion **43** shown in FIG. 5. The width **K1** of the second connecting portion **45k** means a length of a weld between the second connecting portion **45k** and the rear arm portion **44** shown in FIG. 5. The width **M1** of the intermediate portion **45m** means a length of the intermediate portion **45m** in the direction orthogonal to the direction that the vehicle-body-side cross member **45** extends as viewed in a top plan view in FIG. 5.

**[0057]** The vehicle-body-side cross member **45** is formed by bending a plate material. The vehicle-body-side cross member **45** has a U shape in cross section in FIG. 10, and forms an opening portion **45u**, which opens so as to face the inside in the vehicle width direction in the second direction **V2**.

**[0058]** The vehicle-body-side cross member **45** may be formed into a C shape in cross section in FIG. 10, or may be formed into a shape that opens so as to face the outside in the vehicle width direction in the second direction **V2**.

**[0059]** As shown in FIG. 10, the vehicle-body-side cross member **45** has: an upper wall **45a** and a lower wall **45b**, which project inward in the vehicle width direction in the second direction **V2**; and a vertical wall **45c**, which extends between the upper wall **45a** and the lower wall **45b**. As shown in FIG. 8, a flat planar portion **45s** is formed on the vertical wall **45c**. The planar portion **45s** is formed such that the intermediate portion **45m** projects more upward and more downward than front and rear peripheral portions respectively. A through hole **45h** (a mounting portion for mounting a chassis-group member), which opens in the vehicle width direction and has a circular shape as viewed in the direction of FIG. 8, is formed in the planar portion **45s**. The other end portion **82b** of the connecting rod **82**, which constitutes the stabilizer **80** shown in FIG. 1, is mounted on the planar portion **45s** by making a joint portion such as a ball joint pass through the through hole **45h**.

**[0060]** The member to be mounted in the through hole **45h** is not limited to the stabilizer **80**, and a chassis-group member such as a member of a brake system, a member of a suspension system or a member of a steering system may be mounted in the through hole **45h**.

**[0061]** As shown in FIG. 5, in a portion of the vehicle-body-side cross member **45** close to the second connecting portion

**45k**, a through hole **45i** opening upwardly and downwardly and having a circular shape as viewed in a top plan view in FIG. 5 is formed. A portion of the vehicle-body-side cross member **45** close to the vertical wall **45c** of the second connecting portion **45k** forms a gap **45g** between the portion and the rear arm portion **44**. With such a configuration, even when water, mud or the like enters through the opening portion **45u** (see FIG. 10) of the vehicle-body-side cross member **45**, water, mud or the like can be discharged to the outside through the through hole **45i** and the gap **45g**. Accordingly, it is possible to suppress water, mud or the like from being stagnated inside the vehicle-body-side cross member **45**.

**[0062]** As shown in FIG. 5, the wheel-side cross member **46** extends in an inclined manner from a first connecting portion **46j**, which is joined to the front arm portion **43** by welding or the like, such that the more rearward the wheel-side cross member **46** extends, the more inward the wheel-side cross member **46** is positioned in the vehicle width direction, reaches an intermediate portion **46m** positioned in a middle between the front and rear arm portions **43**, **44** and, thereafter, obliquely extends in the same manner as described above, and reaches a second connecting portion **46k**, which is joined to the rear arm portion **44** by welding or the like.

**[0063]** In the wheel-side cross member **46**, a width **J2** of the first connecting portion **46j** and a width **K2** of the second connecting portion **46k** are larger than a width **M2** of the intermediate portion **46m** ( $J2 > M2$ ,  $K2 > M2$ ). Here, the width **J2** of the first connecting portion **46j** means a length of a weld between the first connecting portion **46j** and the front arm portion **43** shown in FIG. 5. The width **K2** of the second connecting portion **46k** means a length of a weld between the second connecting portion **46k** and the rear arm portion **44** shown in FIG. 5. The width **M2** of the intermediate portion **46m** means a length of the intermediate portion **46m** in the direction orthogonal to the direction that the wheel-side cross member **46** extends as viewed in a top plan view in FIG. 5.

**[0064]** The wheel-side cross member **46** is formed by bending a plate material. The wheel-side cross member **46** has a U shape in cross section in FIG. 7, and forms an opening portion **46u**, which opens so as to face the outside in the vehicle width direction in the second direction **V2**.

**[0065]** The wheel-side cross member **46** may be formed into a C shape in cross section in FIG. 7, or may be formed into a shape that opens so as to face the inside in the vehicle width direction in the second direction **V2**.

**[0066]** As shown in FIG. 7, the wheel-side cross member **46** has: an upper wall **46a** and a lower wall **46b**, which project outward in the vehicle width direction in the second direction **V2**; and a vertical wall **46c**, which extends between the upper wall **46a** and the lower wall **46b**. As shown in FIG. 5, a bent portion **46d**, which has an edge thereof bent in the direction toward the vertical wall **46c** is formed on the upper wall **46a** and the lower wall **46b**. To be more specific, the bent portion **46d** is formed on the upper wall **46a** and the lower wall **46b** such that the bent portion **46d** is indented and bent inwardly in the vehicle width direction so as to be away from the cushion unit (see FIG. 1).

**[0067]** As shown in FIG. 5, the first connecting portion **45j** of the vehicle-body-side cross member **45** is arranged between the first end portion **43a** and the intermediate portion **43c** of the front arm portion **43**. On the other hand, the first connecting portion **46j** of the wheel-side cross member **46** is arranged between the intermediate portion **43c** and the second end portion **43b** of the front arm portion **43**.

**[0068]** The second connecting portion **45k** of the vehicle-body-side cross member **45** is arranged between the first end portion **44a** and the intermediate portion **44c** of the rear arm portion **44**. On the other hand, the second connecting portion **46k** of the wheel-side cross member **46** is arranged on the intermediate portion **43c** of the rear arm portion **44**.

**[0069]** As viewed in a top plan view in FIG. 5, a distance between the first connecting portion **45j** of the vehicle-body-side cross member **45** and the first connecting portion **46j** of the wheel-side cross member **46**, which are connected to the front arm portion **43**, is assumed as a front connection distance **W1**. As viewed in a top plan view in FIG. 5, a distance between the second connecting portion **45k** of the vehicle-body-side cross member **45** and the second connecting portion **46k** of the wheel-side cross member **46**, which are connected to the rear arm portion **44**, is assumed as a rear connection distance **W2**. The front connection distance **W1** is larger than the rear connection distance **W2** ( $W1 > W2$ ).

**[0070]** The gusset **47** is formed into an L shape as viewed in a top plan view in FIG. 5 so as to extend between a portion of the vehicle-body-side cross member **45** close to the first connecting portion **45j** and the intermediate portion **43** of the front arm portion **43**. As shown in FIG. 9 and FIG. 10, the gusset **47** includes: a body portion **47a**, which is connected to a portion of the vehicle-body-side cross member **45** close to the first connecting portion **45j** and to the intermediate portion **43m** of the front arm portion **43**; and a projecting portion **47b**, which is bent and projects rearwardly from the body portion **47a**. As shown in FIG. 10, a recessed portion **47c**, which is indented inward in a U shape in the vehicle width direction, is formed on a connecting portion between the gusset **47** and the front arm portion **43**.

**[0071]** In the gusset **47**, a gap **47g** is formed between the gusset **47** and the portion of the vehicle-body-side cross member **45** close to the first connecting portion **45j**, and between the gusset **47** and the intermediate portion **43** of the front arm portion **43**. With such a configuration, even when water, mud or the like enters the inside of the gusset **47**, water, mud or the like can be discharged to the outside through the gap **47g** and hence, it is possible to suppress water, mud or the like from being stagnated in the inside of the gusset **47**.

**[0072]** As has been explained heretofore, this embodiment is directed to the upper arm **40**, which includes: the vehicle-body-side support portions **41f**, **41r**, which are supported on the vehicle body frame **10** side by way of the first rotary shaft **S1**; the wheel-side support portions **42f**, **42r**, which are supported on the rear wheel **20** side by way of the second rotary shaft **S2**; and the pair of arm portions **43**, **44**, which connects the vehicle-body-side support portions **41f**, **41r** and the wheel-side support portions **42f**, **42r** to each other, wherein the cross members **45**, **46**, which extend in the axial direction **V1** (first direction) of the first rotary shaft **S1** are arranged on the pair of arm portions **43**, **44** so as to extend between the pair of arm portions **43**, **44**, and the cross members **45**, **46** have a U shape in cross section orthogonal to the longitudinal direction of the cross members **45**, **46**, thus forming the opening portions **45u**, **46u** that open so as to face the direction **V2** (second direction) that the pair of arm portions **43**, **44** extend.

**[0073]** With such a configuration, the cross members **45**, **46**, which extend in the axial direction **V1** of the first rotary shaft **S1**, are arranged so as to extend between the pair of arm portions **43**, **44**, and the cross members **45**, **46** have a U shape in cross section orthogonal to the longitudinal direction of the cross members **45**, **46**, and open so as to face the direction **V2**

that the pair of arm portions **43**, **44** extends. Accordingly, the cross members **45**, **46** can be formed into a symmetrical shape using the center line CL in the lateral direction of the vehicle body as an axis of symmetry. With such a configuration, when the upper arm **40** is arranged on both left and right sides, the same upper arm **40** can be arranged on both left and right sides respectively by reversing the same upper arm **40** inside out and hence, the upper arms **40** on both left and right sides can be formed using the same upper arm in common. Accordingly, it becomes unnecessary to prepare the left and right upper arms **40** separately, thus reducing the number of parts and realizing the reduction of a manufacturing cost.

[0074] Further, by forming the bent portion **46d**, which has the edge thereof bent in the direction toward the vertical wall **46c** on the upper wall **46a** and the lower wall **46b** of the wheel-side cross member **46**, it is possible to easily form an escape portion for a suspension-group member. For example, the bent portion **46d** functions as an escape portion for the cushion unit **70**, thus preventing the wheel-side cross member **46** and the cushion unit **70** from being brought into contact with each other.

[0075] Further, by forming the wheel-side cross member **46** by bending a plate material, the bent portion **46d** can be formed by punching the plate material and hence, compared to a case where the wheel-side cross member **46** is formed by bending a pipe member, man-hours for working can be reduced and a manufacturing cost can be reduced. Further, by forming the flat planar portion **45s** on the vertical wall **45c** of the vehicle-body-side cross member **45**, and by forming the mounting portion **45h** for a chassis-group member on the planar portion **45s**, it becomes unnecessary to additionally provide a bracket or the like for mounting the chassis-group member and hence, the number of parts can be reduced and a manufacturing cost can be reduced. The chassis-group member may be a member of a brake system, a member of a suspension system or a member of a steering system.

[0076] Further, by setting widths J1, K1, J2, K2 of the connecting portions **45j**, **45k**, **46j**, **46k** of the cross members **45**, **46** larger than the widths M1, M2 of the intermediate portions **45m**, **46m** of the cross member **45**, **46**, connection margins of the connecting portions **45j**, **45k**, **46j**, **46k** with respect to the pair of arm portions **43**, **44** can be sufficiently secured and hence, the cross members **45**, **46** can be firmly connected to the pair of arm portions **43**, **44** whereby it becomes unnecessary to additionally provide a gusset or the like for securing the connection margin. Accordingly, the number of parts can be reduced and a manufacturing cost can be reduced.

[0077] Further, the front connection distance W1 between the vehicle-body-side cross member **45** and the wheel-side cross member **46**, which are connected to the front arm portion **43** is set larger than the rear connection distance W2 between the vehicle-body-side cross member **45** and the wheel-side cross member **46**, which are connected to the rear arm portion **44**. Accordingly, as shown in FIG. 5, the length L2 from the connecting portion of the rear arm portion **44** with the wheel-side cross member **46** to the rear wheel-side support portion **42r** can be set larger than the length L1 from the connecting portion of the front arm portion **43** with the wheel-side cross member **46** to the front wheel-side support portion **42f** and hence, the rear arm portion **44** can be deflected while enhancing rigidity of the front arm portion **43**.

[0078] Further, the mounting portion **45h** for the chassis-group member is formed of the through hole to which the

stabilizer **80** is mounted. Accordingly, it becomes unnecessary to additionally provide a bracket or the like for mounting the stabilizer **80** and hence, the number of parts can be reduced and a manufacturing cost can be reduced.

[0079] In the above-mentioned embodiment, the explanation has been made by exemplifying the case where the cross members **45**, **46** extending in the first direction V1 (longitudinal direction) are arranged so as to extend between the pair of arm portions **43**, **44** extending in the vehicle width direction, and the cross members **45**, **46** are formed into a U shape in cross section orthogonal to the longitudinal direction of the cross members **45**, **46**, and open so as to face the second direction V2 that the pair of arm portions **43**, **44** extend. However, the invention is not limited to the above-mentioned embodiment. For example, a cross member extending in the first direction (vehicle width direction) may be arranged so as to extend between a pair of arm portions extending in the longitudinal direction, and the cross member may be formed into a U shape in cross section orthogonal to the longitudinal direction of the cross member, and may open so as to face the second direction (longitudinal direction). That is, a cross member extending in the axial direction (first direction) of the first rotary shaft may be arranged so as to extend between the pair of arm portions, the cross member may be formed into a U shape in cross section orthogonal to the longitudinal direction of the cross member, and may open so as to face the direction (second direction) that the pair of arm portions extends.

[0080] The invention is not limited to the above-mentioned embodiment, and is applicable not only to the above-mentioned four-wheeled vehicle but also to various types of vehicles such as a motorcycle and a three-wheeled vehicle.

[0081] Further, the configuration described in the above-mentioned embodiment is merely one example of the invention, and various modifications such as the replacement of constitutional elements of the embodiment with well-known constitutional elements are conceivable without departing from the gist of the invention.

#### DESCRIPTION OF REFERENCE NUMERALS AND SIGNS

[0082]	<b>10</b> : vehicle body frame (vehicle body)
[0083]	<b>20</b> : rear wheel (wheel)
[0084]	<b>41f</b> : front vehicle-body-side support portion
[0085]	<b>41r</b> : rear vehicle-body-side support portion
[0086]	<b>42f</b> : front wheel-side support portion
[0087]	<b>42r</b> : rear wheel-side support portion
[0088]	<b>43</b> : front arm portion
[0089]	<b>44</b> : rear arm portion
[0090]	<b>45</b> : vehicle-body-side cross member
[0091]	<b>45a</b> : upper wall
[0092]	<b>45b</b> : lower wall
[0093]	<b>45c</b> : vertical wall
[0094]	<b>45h</b> : through hole (mounting portion for chassis-group member)
[0095]	<b>45j</b> : first connecting portion (connecting portion)
[0096]	<b>45k</b> : second connecting portion (connecting portion)
[0097]	<b>45m</b> : intermediate portion
[0098]	<b>45s</b> : planar portion
[0099]	<b>45u</b> : opening portion
[0100]	<b>46</b> : wheel-side cross member
[0101]	<b>46a</b> : upper wall
[0102]	<b>46b</b> : lower wall

- [0103] 46c: vertical wall
- [0104] 46d: bent portion
- [0105] 46j: first connecting portion (connecting portion)
- [0106] 46k: second connecting portion (connecting portion)
- [0107] 46m: intermediate portion
- [0108] 46u: opening portion
- [0109] 80: stabilizer
- [0110] J1: width of first connecting portion of vehicle-body-side cross member (width of connecting portion)
- [0111] J2: width of first connecting portion of wheel-side cross member (width of connecting portion)
- [0112] K1: width of second connecting portion of vehicle-body-side cross member (width of connecting portion)
- [0113] K2: width of second connecting portion of wheel-side cross member (width of connecting portion)
- [0114] M1: width of intermediate portion of vehicle-body-side cross member (width of intermediate portion)
- [0115] M2: width of intermediate portion of wheel-side cross member (width of intermediate portion)
- [0116] S1: first rotary shaft
- [0117] S2: second rotary shaft
- [0118] V1: axial direction of first rotary shaft
- [0119] V2: longitudinal direction of cross member
- [0120] W1: front connection distance
- [0121] W2: rear connection distance

What is claimed is:

1. A swing arm comprising:
  - a vehicle-body-side support portion that is supported on a vehicle body side by a first rotary shaft;
  - a wheel-side support portion that is supported on a wheel side by a second rotary shaft; and
  - a pair of arm portions that connect the vehicle-body-side support portion and the wheel-side support portion to each other, wherein
  - a cross member that extends in an axial direction of the first rotary shaft is arranged on the pair of arm portions so as to extend between the pair of arm portions, and
  - the cross member has a U shape in cross section orthogonal to a longitudinal direction of the cross member thus forming an opening portion that opens so as to face a direction that the pair of arm portions extends.
2. The swing arm according to claim 1, wherein the cross member includes:
  - an upper wall and a lower wall that project in the direction that the pair of arm portions extends;
  - a vertical wall that extends between the upper wall and the lower wall; and
  - a bent portion that has an edge thereof bent toward the vertical wall is formed on the upper wall and the lower wall.
3. The swing arm according to claim 2, wherein the cross member is formed by bending a plate material,
  - a flat planar portion is formed on the vertical wall, and
  - a mounting portion for mounting a chassis-group member is formed on the planar portion.
4. The swing arm according to claim 1, wherein the cross member has: connecting portions that are connected to the pair of arm portions, and an intermediate portion that is positioned in a middle between the pair of arm portions, and
  - in the cross member, widths of the connecting portions are larger than widths of the intermediate portions.
5. The swing arm according to claim 2, wherein the cross member has: connecting portions that are connected to the

pair of arm portions, and an intermediate portion that is positioned in a middle between the pair of arm portions, and
 

- in the cross member, widths of the connecting portions are larger than widths of the intermediate portions.

6. The swing arm according to claim 3, wherein the cross member has: connecting portions that are connected to the pair of arm portions, and an intermediate portion that is positioned in a middle between the pair of arm portions, and
 

- in the cross member, widths of the connecting portions are larger than widths of the intermediate portions.

7. The swing arm according to claim 1, wherein the pair of arm portions is constituted of the front arm portion and the rear arm portion, which are arranged in the longitudinal direction,

- the cross member is constituted of the vehicle-body-side cross member, which is arranged on a vehicle body side and the wheel-side cross member, which is arranged on a wheel side, and

- a front connection distance between the vehicle-body-side cross member and the wheel-side cross member, which are connected to the front arm portion, is larger than a rear connection distance between the vehicle-body-side cross member and the wheel-side cross member, which are connected to the rear arm portion.

8. The swing arm according to claim 2, wherein the pair of arm portions is constituted of the front arm portion and the rear arm portion, which are arranged in the longitudinal direction,

- the cross member is constituted of the vehicle-body-side cross member, which is arranged on a vehicle body side, and the wheel-side cross member, which is arranged on a wheel side, and

- a front connection distance between the vehicle-body-side cross member and the wheel-side cross member, which are connected to the front arm portion, is larger than a rear connection distance between the vehicle-body-side cross member and the wheel-side cross member, which are connected to the rear arm portion.

9. The swing arm according to claim 3, wherein the pair of arm portions is constituted of the front arm portion and the rear arm portion, which are arranged in the longitudinal direction,

- the cross member is constituted of the vehicle-body-side cross member, which is arranged on a vehicle body side, and the wheel-side cross member, which is arranged on a wheel side, and

- a front connection distance between the vehicle-body-side cross member and the wheel-side cross member, which are connected to the front arm portion, is larger than a rear connection distance between the vehicle-body-side cross member and the wheel-side cross member, which are connected to the rear arm portion.

10. The swing arm according to claim 4, wherein the pair of arm portions is constituted of the front arm portion and the rear arm portion, which are arranged in the longitudinal direction,

- the cross member is constituted of the vehicle-body-side cross member, which is arranged on a vehicle body side, and the wheel-side cross member, which is arranged on a wheel side, and

- a front connection distance between the vehicle-body-side cross member and the wheel-side cross member, which are connected to the front arm portion, is larger than a rear connection distance between the vehicle-body-side

cross member and the wheel-side cross member, which are connected to the rear arm portion.

**11.** The swing arm according to claim **5**, wherein the pair of arm portions is constituted of the front arm portion and the rear arm portion, which are arranged in the longitudinal direction,

the cross member is constituted of the vehicle-body-side cross member, which is arranged on a vehicle body side, and the wheel-side cross member, which is arranged on a wheel side, and

a front connection distance between the vehicle-body-side cross member and the wheel-side cross member, which are connected to the front arm portion, is larger than a rear connection distance between the vehicle-body-side cross member and the wheel-side cross member, which are connected to the rear arm portion.

**12.** The swing arm according to claim **6**, wherein the pair of arm portions is constituted of the front arm portion and the rear arm portion, which are arranged in the longitudinal direction,

the cross member is constituted of the vehicle-body-side cross member, which is arranged on a vehicle body side, and the wheel-side cross member, which is arranged on a wheel side, and

a front connection distance between the vehicle-body-side cross member and the wheel-side cross member, which are connected to the front arm portion, is larger than a rear connection distance between the vehicle-body-side cross member and the wheel-side cross member, which are connected to the rear arm portion.

**13.** The swing arm according to claim **3**, wherein the mounting portion for the chassis-group member is a through hole to which a stabilizer is mounted.

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