

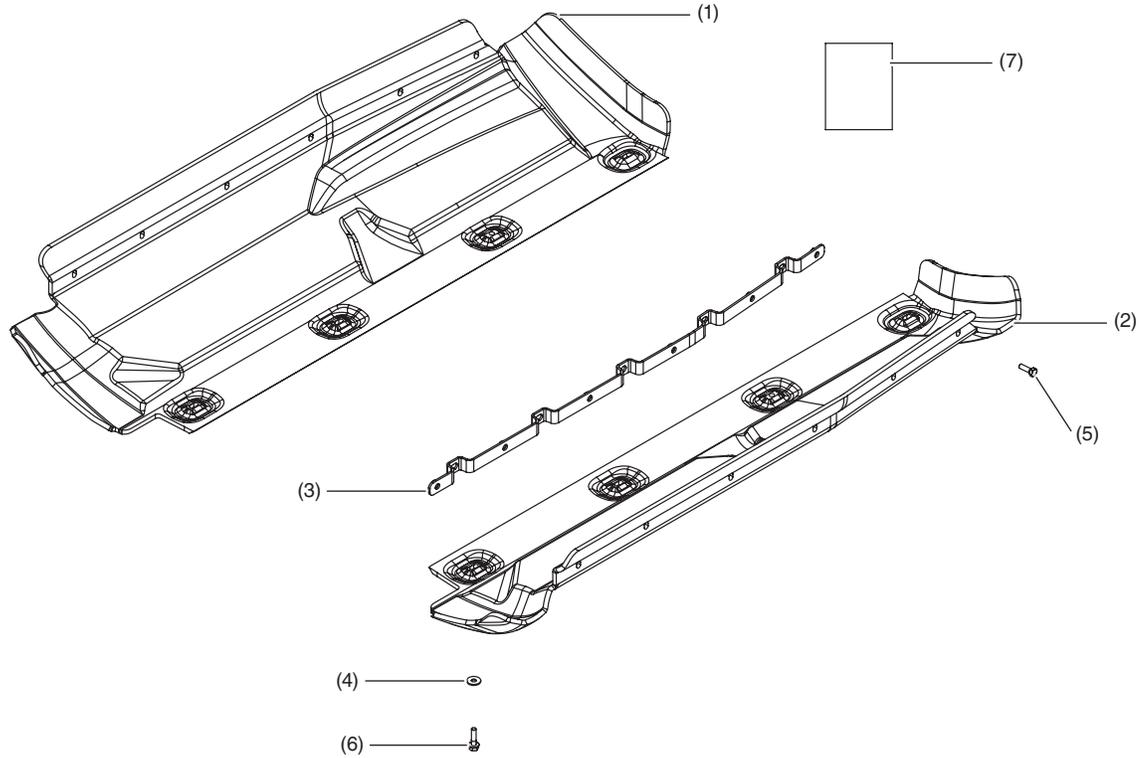


INSTALLATION INSTRUCTIONS

| | | |
|---|---|-------------------------------------|
| Accessory SIDE SKID PLATES P/N OSK40-HL6-A00 | Application SXS1000S2X SXS1000S2R | Publication No. MII 16561 |
| | | Issue Date March 2019 |

Honda Dealer: Please give a copy of these instructions to your customer.

PARTS LIST



| No. | Description | Qty |
|-----|------------------------------|-----|
| (1) | Left side skid plate | 1 |
| (2) | Right side skid plate | 1 |
| (3) | Sub frame | 2 |
| (4) | Fender washer | 20 |
| (5) | 10 x 20 mm bolt | 12 |
| (6) | 10 x 25 mm Flange bolt | 8 |
| (7) | Installation Instruction URL | 1 |

TORQUE CHART

Tighten all screws, bolts, and nuts to their specified torque values. Refer to the Service Manual for the torque values of the removed parts.

| Item | N-m | kgf-m | lbf-ft |
|-------------------|-----|-------|--------|
| 10 mm flange bolt | 9 | 0.92 | 6.5 |

TOOLS REQUIRED

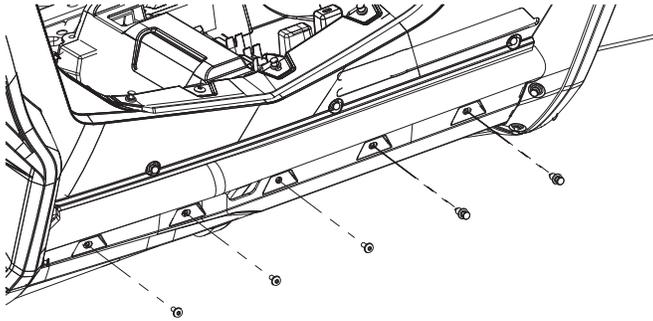
- Socket (10 mm)
- Ratchet
- Torque wrench
- Box-end wrench (10 mm)
- 5 mm Hex wrench

INSTALLATION

⚠ CAUTION

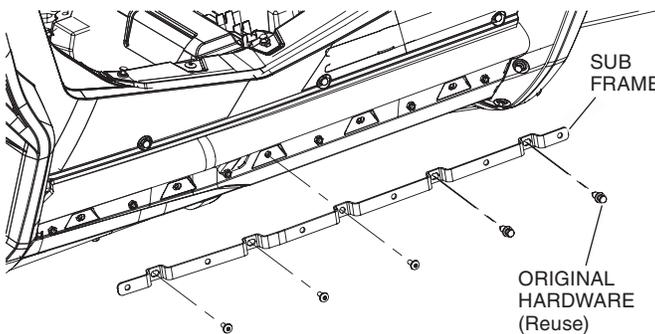
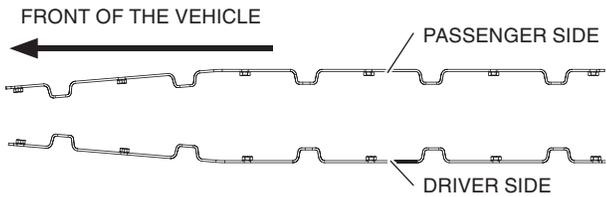
To prevent burns, allow the engine, exhaust system, radiator, etc., to cool before installing the accessory.

1. Start on left side. Remove original side panel bolts and trim clips as shown.



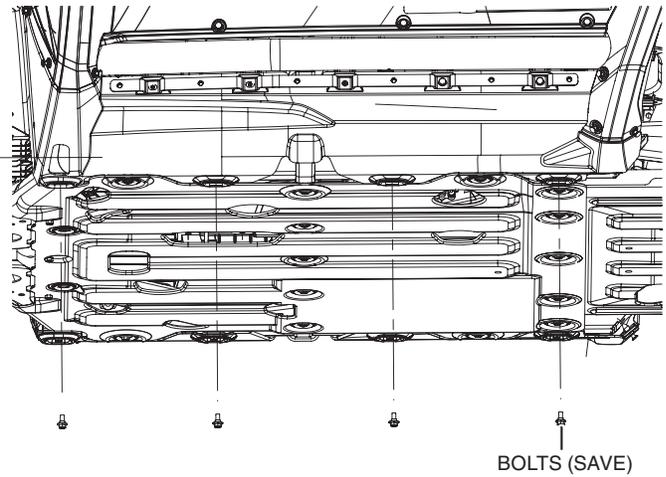
2. Install the sub frame as shown with the original hardware removed at step 1.

NOTE: Position of the SUB FRAME.

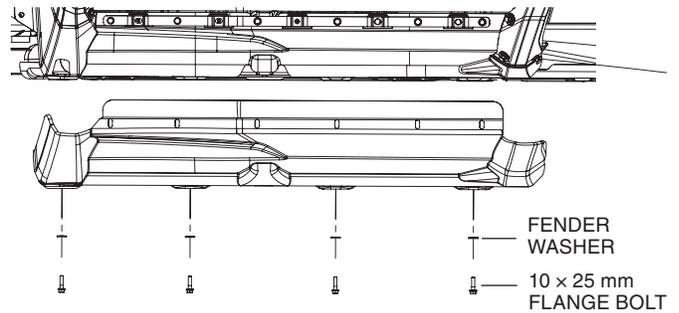


3. Remove the side panel lower bolts as shown.

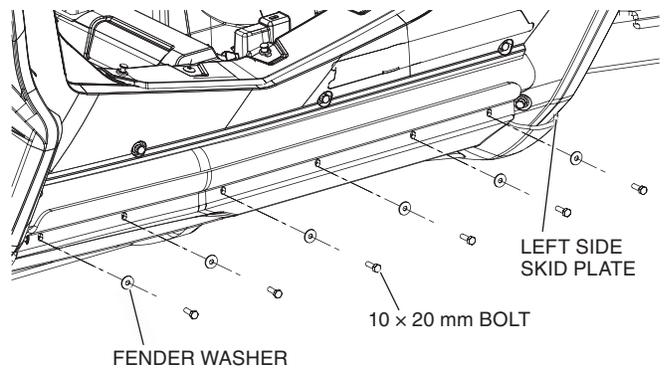
<LEFT UNDERSIDE>



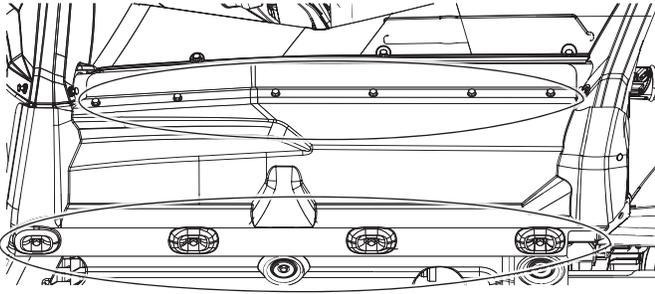
4. Loosely install the left side skid plate using the fender washers and the 10 x 25 mm flange bolts at the positions shown.



5. Loosely install the 10 x 20 mm bolts and fender washers to attach the left side skid plate on the sub frame as shown.



6. Tighten upper bolts first and then the lower bolts to the value specified in the TORQUE CHART.



7. Repeat steps 1 through 6 on the right side.