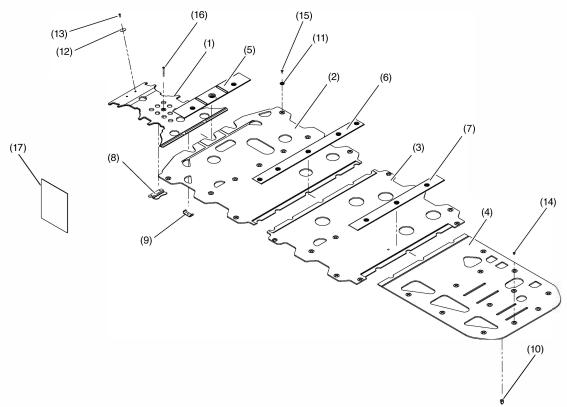
⊢ ∉ HONDA ¬	Accessory	Application	Publication No.
INSTALLATION	FRAME SKID PLATES	SXS1000S4	MII 17142
INSTRUCTIONS	P/N 0SK30-HL7-A00	SXS1000S4D	Issue Date August 2019

Honda Dealer: Please give a copy of these instructions to your customer.

PARTS LIST



No.	Description	Qty
(1)	Front Skid Plate	1
(2)	Front Center Skid Plate	1
(3)	Rear Center Skid Plate	1
(4)	Rear Skid Plate	1
(5)	Front Link Plate	1
(6)	Center Link Plate	1
(7)	Rear Link Plate	1
(8)	Sub Frame Mounting Bracket	1
(9)	U-Bracket	1
(10)	Spacer	7
(11)	6 mm Stamped washer	33
(12)	6 mm Fender washer	2
(13)	4 × 16 mm Button Head socket screw	2
(14)	4 × 10 mm Flat Head socket screw	7
(15)	4 × 16 mm Flat Head socket screw	36
(16)	4 × 60 mm Flat Head socket screw	1
(17)	Installation Instruction URL	1

TOOLS REQUIRED

Socket (19 mm) Ratchet Torque wrench Box-end wrench (19 mm) 4 mm Hex wrench

TORQUE CHART

Tighten all screws, bolts, and nuts to their specified torque values. Refer to the Service Manual for the torque values of the removed parts.

Item	N∙m	kgf∙m	lbf·ft
4 mm socket screw	9	0.92	6.5
Spacer	9	0.92	6.5

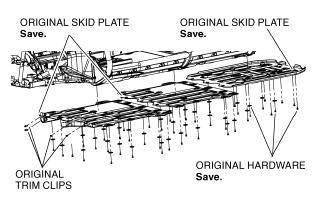


INSTALLATION

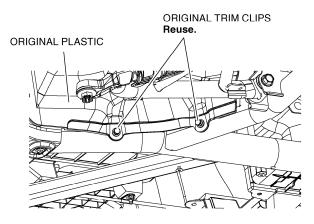
ACAUTION

To prevent burns, allow the engine, exhaust system, radiator, etc., to cool before installing the accessory.

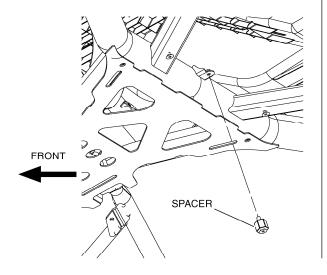
1. Remove original skid plates.



2. Reinstall the original trim clips into the original plastic of the vehicle on both passenger and driver sides of the vehicle.

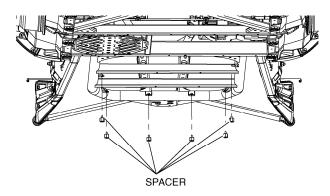


3. Install a spacer into the bracket at the position shown and tighten it to the value specified in the TORQUE CHART.

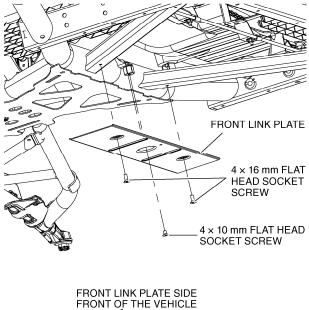


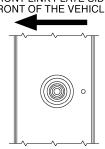
4. Install spacers into the brackets at the position shown and tighten them to the value specified in the TORQUE CHART.

<Rear>

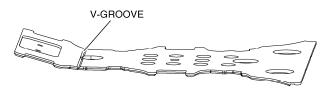


5. Loosely install the front link plate as shown.

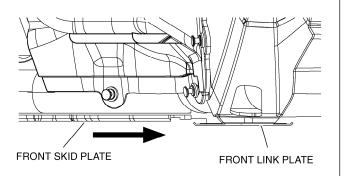




6. Hand bend the front skid plate to 15° along the v-groove.

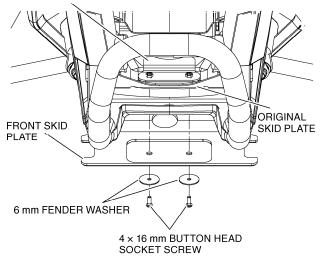


7. Slide the rear edge of the front skid plate under the front link plate as shown.

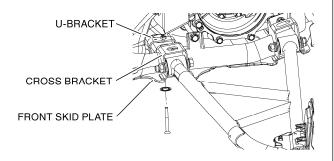


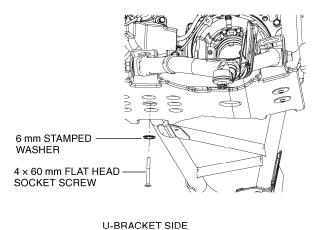
 Place the sub frame mounting bracket on top of the original skid plate, hold it by hand and install the two fender washers and two 4 × 16 mm button head socket screws through the holes on the front skid plate as shown.

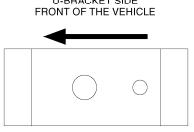




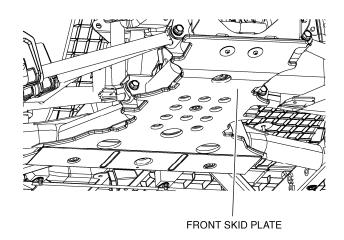
 Place the U-bracket in the center of the A-arm cross bracket as shown. Install the 6 mm stamped washer with the 4 × 60 mm flat head socket screw through the skid plate and into the U-bracket.



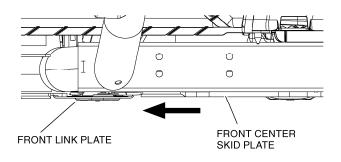




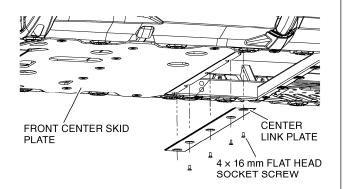
Note: Be sure the borders of the front skid plate fit well with the borders of the original steel front skid plate.



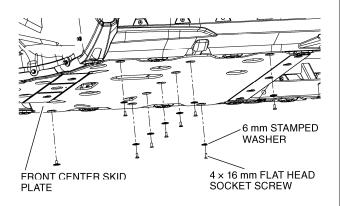
10. Slide the front center skid plate under the front link plate as shown.



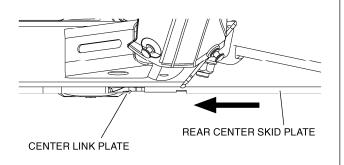
11. Loosely install the center link plate using five 4×16 mm flat head socket screws.



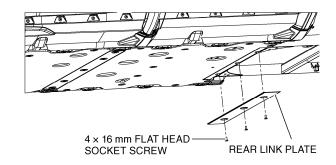
12. Loosely install nine 4×16 mm flat head socket screws with nine 6 mm stamped washers on the front center skid plate as shown.



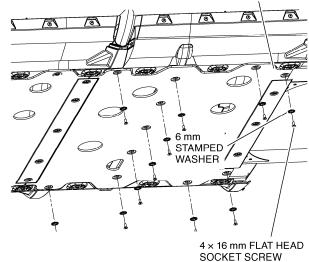
13. Slide the rear center skid plate under the center link plate as shown.



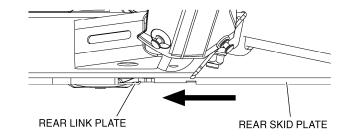
14. Loosely install the rear link plate using three 4×16 mm flat head socket screws.



15. Loosely install eleven 4 \times 16 mm flat head socket screws and eleven 6 mm stamped washers as shown.

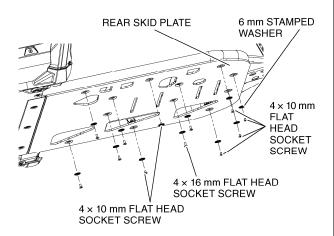


16. Slide the rear skid plate under the rear link plate as shown.



REAR CENTER SKID PLATE

17. Loosely install six 4×16 mm flat head socket screws, six 4×10 mm flat head socket screws and twelve 6 mm stamped washers as shown.



18. Tighten all the hardware to the values specified in the TORQUE CHART.