



HONDA

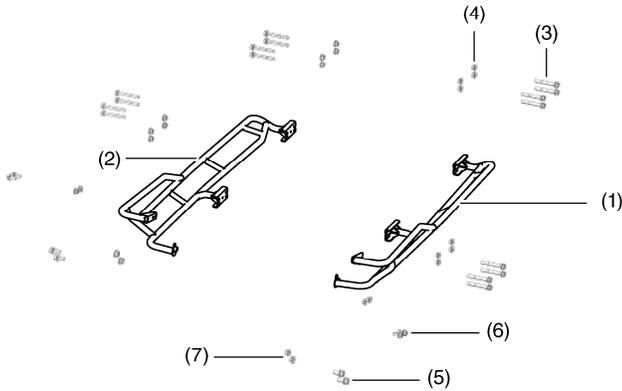
INSTALLATION INSTRUCTIONS

Accessory
NERF BAR
P/N: 08P74-HL7-A20

Application
SXS1000S4
SXS1000S4D

Publication No.
MII 17142
Issue Date
OCTOBER 2019

PARTS LIST



No.	Description	Qty
(1)	Right Nerf Bar	1
(2)	Left Nerf Bar	1
(3)	8 x 60 mm Flange Bolt	16
(4)	8 mm Flange Nut	20
(5)	10 x 18 mm Flange Bolt	4
(6)	8 x 16 mm Flange Bolt	4
(7)	10 mm Flange Nut	4

TOOLS REQUIRED

Torque Wrench
Socket (10, 12, 14 mm)
5 mm Hex Head Socket
Open End Wrench (12, 14 mm)
Cutting Tool
File

TORQUE CHART

Tighten all bolts and nuts to their specified torque values. Refer to the Service Manual for the torque values of the removed parts.

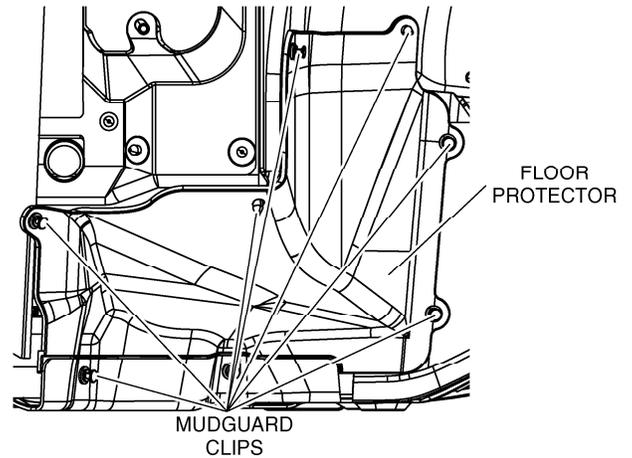
Item	N·m	kgf·m	lbf·ft
8 mm Flange Bolt	27	2.7	19.9
10 mm Flange Bolt	39	4.0	28.8

USE AND CARE INFORMATION

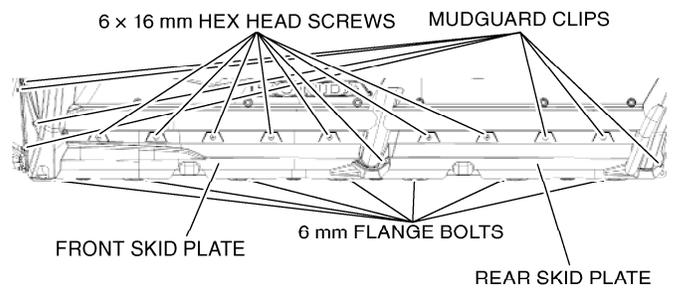
Check the accessory mounts frequently and retighten if necessary.

INSTALLATION

1. Remove the right and left side Floor Protectors by removing eight Mudguard clips from each side (as shown).

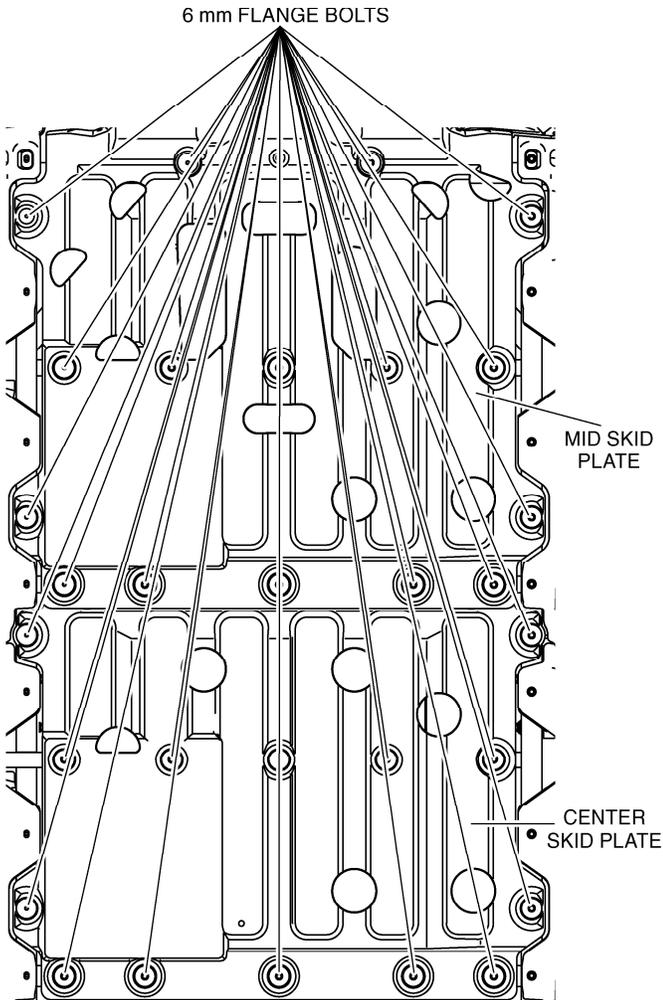


2. Remove Front and Rear Skid Plates (each side).
 - Six Mudguard clips (each side)
 - Seven 6 mm Flange Bolts (each side)
 - Eight 5 x 16 mm Hex head screws (each side)



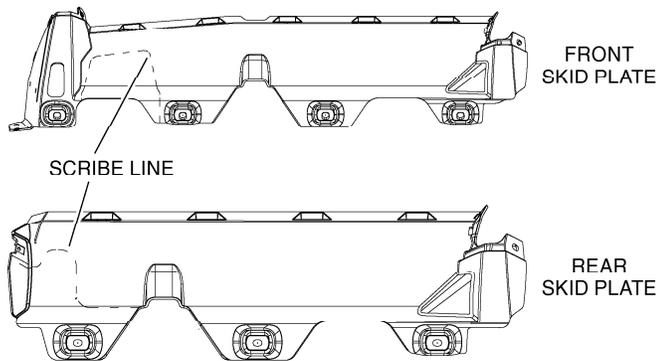
NOTE: Rear overfender has two hooks requiring the left and right skid plates to be removed in a downward direction.

- Remove Mid and Center Skid plates.
 - Twenty-eight 6 mm Flange Bolts



- Use a cutting tool to trim plastic on the right and left side skid plates. Cut just inside of the scribe line on the Front and Rear Skid Plate (as shown below).

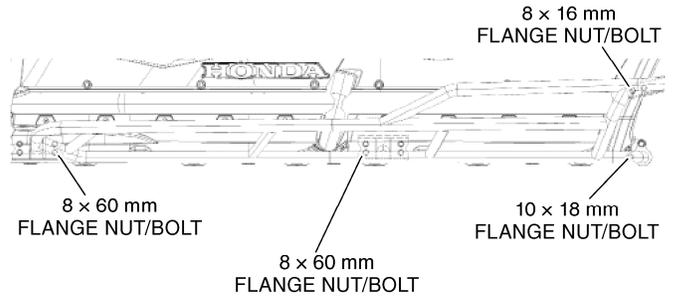
NOTE: When trimming, leave the outline unbroken and then use a file to clean up the edge.



- Reinstall Front and Rear Skid plates onto the vehicle

(Each side). Use care to ensure the hooks on the rear overfender are aligned into the slots on the left and right side skid plates.

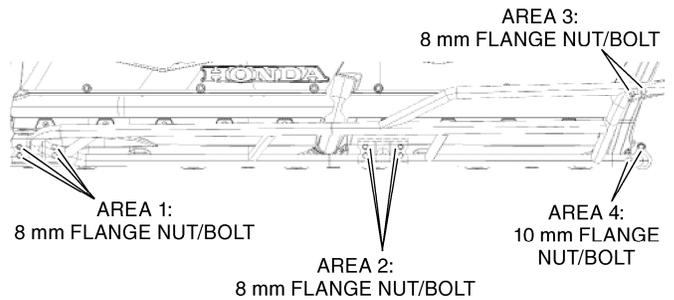
- Carefully lift the left side nerf bar into place and use one 8 x 60 mm Flange Bolt, one 8 mm Flange Nut, one 8 x 16 mm Flange Bolt and one 8 mm Flange Nut to hold the bar in place. Insert and hand tighten the remaining 8 mm and 10 mm bolts and nuts.



- First, tighten the 8 mm bolts in Area 1, then Area 2, then Area 3, and then lastly tighten the 10 mm bolts in Area 4 (as shown). Tighten bolts/nuts to values shown on the Torque Chart.

NOTE: AREA 1, AREA 2, and AREA 4 nuts can be accessed from the underside of the vehicle.

Item	N-m	kgf-m	lbf-ft
8 mm Flange Bolt	27	2.7	19.9
10 mm Flange Bolt	39	4.0	28.8



- Install the right side nerf bar by repeating steps 6 and 7.
- Reinstall the Mid and Center Skid Plates.
- Reinstall the right and left side Floor Protectors.