

PGM-FI SYSTEM

ITEM	Q'TY	THREAD DIA. (mm)	TORQUE N·m (kgf·m, lbf·ft)	REMARKS
Sensor unit screw	3	5	3.4 (0.3, 2.5)	
ECT sensor	1	10	12 (1.2, 9)	
O ₂ sensor	1	12	24.5 (2.5, 18)	

IGNITION SYSTEM

ITEM	Q'TY	THREAD DIA. (mm)	TORQUE N·m (kgf·m, lbf·ft)	REMARKS
Timing hole cap	1	14	10 (1.0, 7)	

FUEL SYSTEM

ITEM	Q'TY	THREAD DIA. (mm)	TORQUE N·m (kgf·m, lbf·ft)	REMARKS
Air cleaner housing mounting bolt	2	6	12 (1.2, 9)	
Air cleaner connecting hose band screw	2	-	-	See page 7-16
Snorkel duct B mounting bolt	2	6	12 (1.2, 9)	
Snorkel duct connecting hose band screw	6	-	1.5 (0.2, 1.1)	
Insulator band screw	4	5	-	See page 7-24
Throttle body setting plate screw	5	5	4.2 (0.4, 3.1)	
Throttle drum cover screw/washer	1	4	1.8 (0.2, 1.3)	
Fuel injector assembly bolt	4	-	5.1 (0.5, 3.8)	
IACV plate screw	2	4	2.1 (0.2, 1.5)	
IACV holder plate screw	3	5	3.4 (0.3, 2.5)	

LUBRICATION SYSTEM

ITEM	Q'TY	THREAD DIA. (mm)	TORQUE N·m (kgf·m, lbf·ft)	REMARKS
Oil cooler bolt	1	20	59 (6.0, 43)	Apply engine oil to the threads and seating surface.
22 mm sealing bolt (for engine oil pressure relief valve)	1	22	30 (3.1, 22)	Apply locking agent to the threads.
24 mm sealing bolt (for DCT oil pressure relief valve)	1	24	31 (3.2, 23)	Apply locking agent to the threads.

COOLING SYSTEM

ITEM	Q'TY	THREAD DIA. (mm)	TORQUE N·m (kgf·m, lbf·ft)	REMARKS
Fan motor mounting bolt	3	5	5.2 (0.5, 3.8)	
Cooling fan mounting nut	1	5	2.6 (0.3, 2.0)	Apply locking agent to the threads.

CYLINDER HEAD/VALVE/CAMSHAFT

ITEM	Q'TY	THREAD DIA. (mm)	TORQUE N·m (kgf·m, lbf·ft)	REMARKS
Cylinder head cover bolt	3	6	10 (1.0, 7)	
Rocker arm shaft stopper bolt	1	14	18 (1.8, 13)	Apply engine oil to the threads and seating surface.
Rocker arm shaft bolt	2	6	12 (1.2, 9)	Apply engine oil to the threads and seating surface.
Cam sprocket bolt	2	7	20 (2.0, 15)	Apply locking agent to the threads.
Camshaft holder bolt	6	6	12 (1.2, 9)	Apply engine oil to the threads and seating surface.
Cylinder head bolt	6	12	74 (7.5, 55)	Apply molybdenum oil solution to the threads and seating surface.