

## FUEL SYSTEM

Turn the ignition switch to ON (I) and measure the voltage between the wire harness side 4P connector [1] terminals.

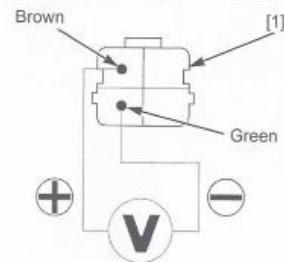
**Connection: Brown (+) – Green (-)**

There should be battery voltage for a few seconds after the ignition switch turned to ON (I).

If there is battery voltage, replace the fuel pump assembly.

If there is no voltage, check the following:

- open circuit in the Brown wire between the fuel pump and fuel pump relay
- open circuit in the Green wire between the fuel pump and ground
- fuel pump relay and its circuits (page 7-15)



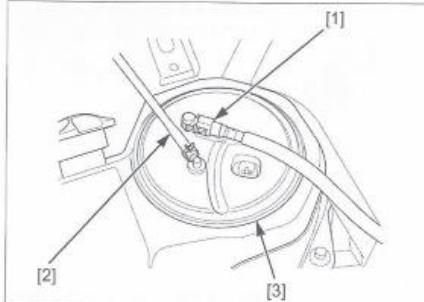
### REMOVAL

Disconnect the quick connect fitting [1] from the fuel pump (page 7-6).

Remove the seat frame (page 2-5).

Disconnect the fuel tank breather hose [2].

Remove the fuel pump rubber [3].

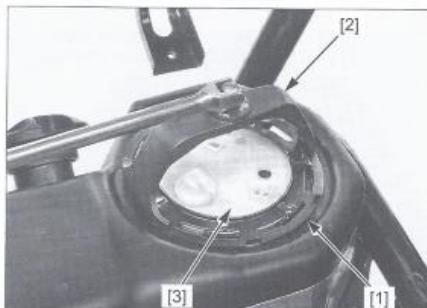


Remove the locking ring [1] by rotating it counterclockwise using the special tool.

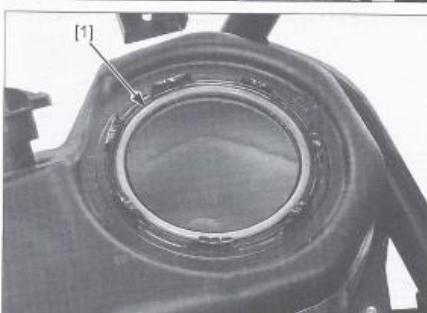
**TOOL:**

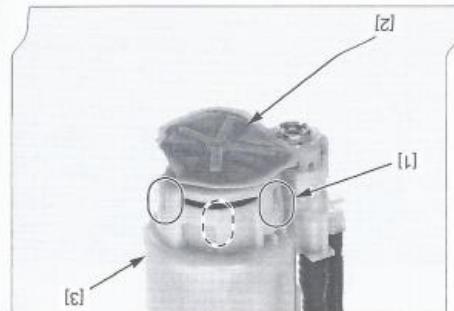
Fuel pump lock ring wrench [2] SPX OTC #6599 commercially available in the U.S.A.

*Be careful not to bend the float arm.* Remove the locking ring and fuel pump assembly [3] from the fuel tank.

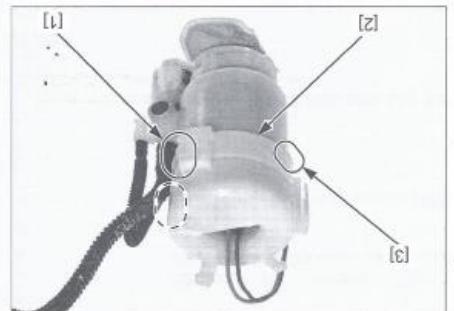


Remove the O-ring [1].

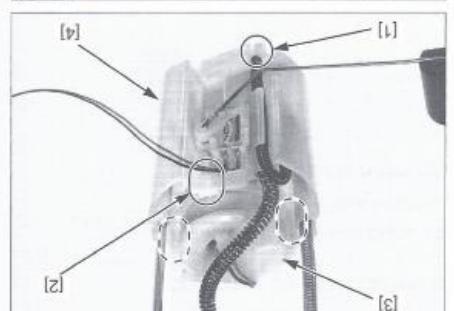




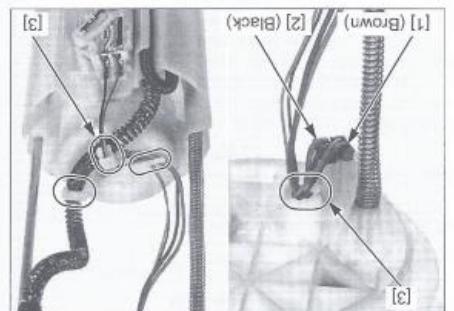
Release the hooks [2] from the fuel pump body [3].



Release the hooks [1] and remove the pump retainer [2].  
When installing the retainer, align the tabs [3] of the retainer and pump body.



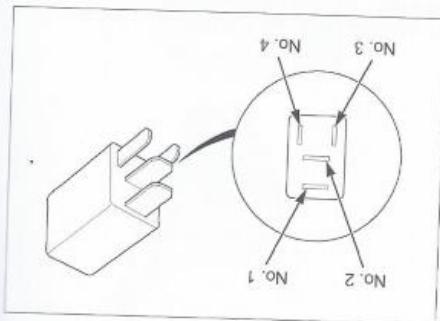
Release the hoses from the reservoir [4].  
Release the hooks [2] and remove fuel pump body [3].



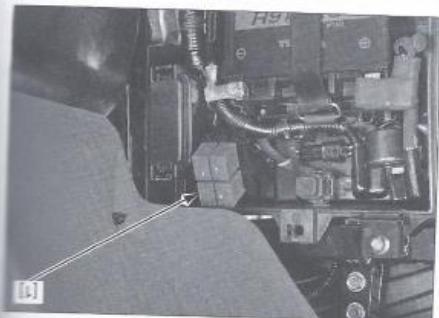
Disconnect the fuel level sensor connector [1] and fuel pump connector [2].  
Release the wires from the hooks [3].

#### DISASSEMBLY/ASSEMBLY

##### FUEL SYSTEM

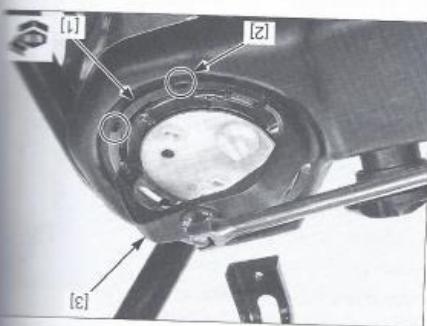


Remove the self management relay (page 7-14).  
Check for continuity between the No. 1 and No. 2 terminals.  
Connect a fully charged 12-V battery (+) terminal to the relay No. 4 terminal and the (-) terminal to the No. 3 terminal.  
There should be continuity when the battery is connected, and no continuity when the battery is disconnected.



Turn the ignition switch to OFF (O).  
Remove the battery cover (page 20-5).  
Remove the self management relay [1] from the connector.  
Installation is in the reverse order of removal.

#### RELAY INSPECTION



Install a new locking ring [1] and tighten it by rotating it clockwise until the special tool [2] or the locking ring aligns with the marks of the fuel tank.  
Fuel pump lock ring wrench [3] SPX OTC #6599  
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U.S.A.  
commerically  
available in the  
U.S.A.

#### FUEL SYSTEM

#### SELF MANAGEMENT RELAY

#### REMOVAL/INSTALLATION

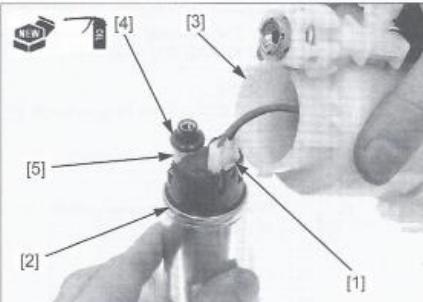
Remove the self management relay (page 7-14).  
Check for continuity between the No. 1 and No. 2 terminals.  
Connect a fully charged 12-V battery (+) terminal to the relay No. 4 terminal and the (-) terminal to the No. 3 terminal.  
There should be continuity when the battery is connected, and no continuity when the battery is disconnected.

## FUEL SYSTEM

Disconnect the connector [1] and remove the fuel filter assembly [2] from the fuel pump body [3].

Remove the O-ring [4] and spacer [5].

- Apply small amount of engine oil to a new O-ring.

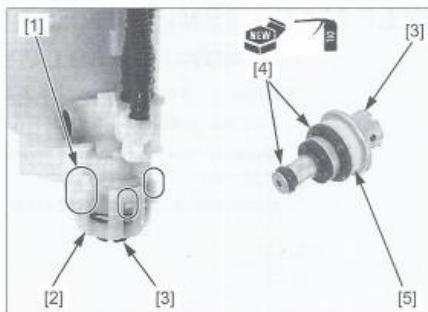


Release the hooks [1] and remove the retainer [2].

Remove the pressure regulator [3] from the pump body. Remove the O-rings [4] and spacer [5] from the pressure regulator.

Install the removed parts in the reverse order of removal.

- Apply small amount of engine oil to new O-rings.



## INSTALLATION

- Clean the O-ring seating area of the fuel tank.
- Always replace the O-ring with a new one.

Install a new O-ring [1] onto the fuel tank.



*Be careful not to damage or pinch the O-ring.*

