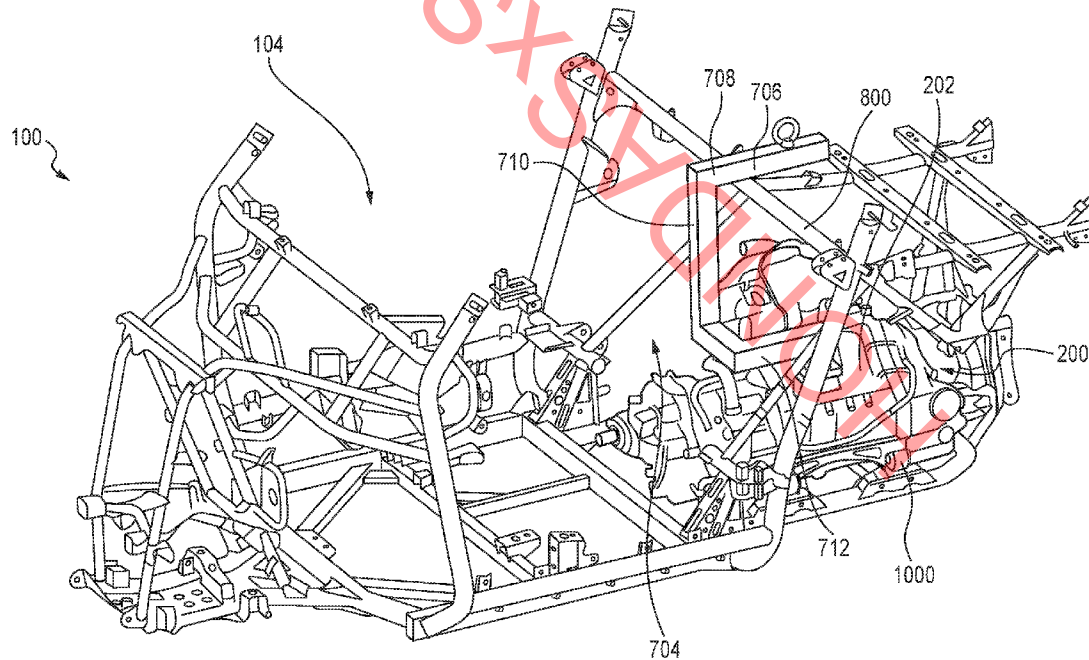




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(19) **United States**(12) **Patent Application Publication**
KIRTLAND et al.(10) **Pub. No.: US 2018/0057084 A1**(43) **Pub. Date: Mar. 1, 2018**(54) **REMOVABLE SEAT FRAME FOR ENGINE
INSTALLATION****B62D 25/08** (2006.01)**B62D 65/14** (2006.01)(71) Applicant: **Honda Motor Co., Ltd.**, Tokyo (JP)(52) **U.S. Cl.**CPC **B62D 65/10** (2013.01); **B62D 21/183**
(2013.01); **B62D 65/14** (2013.01); **B62D**
25/082 (2013.01); **B60N 2/005** (2013.01)(72) Inventors: **Dakota D. KIRTLAND**, Dublin, OH
(US); **Jason M. OWENS**, Hilliard, OH
(US); **Dustin L. HINDERS**, Lakeview,
OH (US); **Daniel T. SELLARS**, West
Liberty, OH (US); **Travis BARKEY**,
Dublin, OH (US)(57) **ABSTRACT**

A motor vehicle includes a frame body defining a cabin area and an engine area. The engine area is primarily accessible from the cabin area during installation of the engine assembly. A seat frame is removably attached to the frame body in the cabin area, and a seat assembly is removably attached to the seat frame. A method of installing the engine assembly during the assembly of the motor vehicle includes the steps of lowering the engine assembly into the cabin area of the frame body, moving the engine assembly along a longitudinal axis into the engine area of the frame body, lowering the engine assembly onto an engine mount in the engine area of the frame body, attaching the seat frame to the frame body in the cabin area, and attaching the seat assembly to the seat frame.

(21) Appl. No.: **15/246,862**(22) Filed: **Aug. 25, 2016****Publication Classification**(51) **Int. Cl.****B62D 65/10** (2006.01)**B62D 21/18** (2006.01)**B60N 2/005** (2006.01)

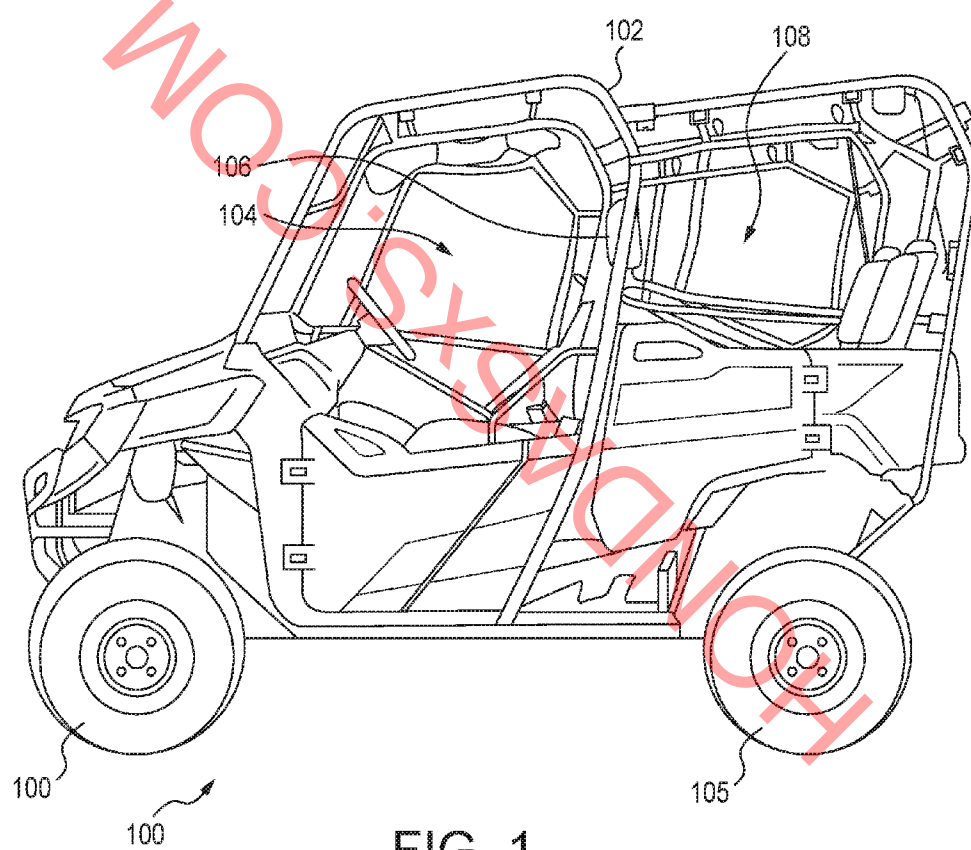


FIG. 1

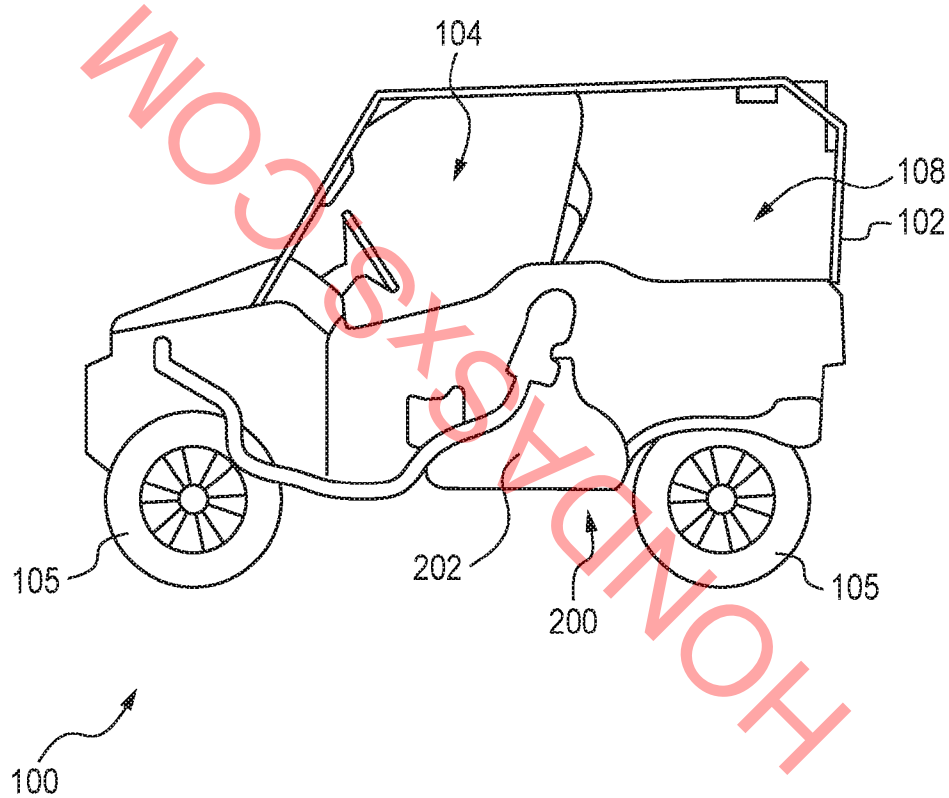


FIG. 2

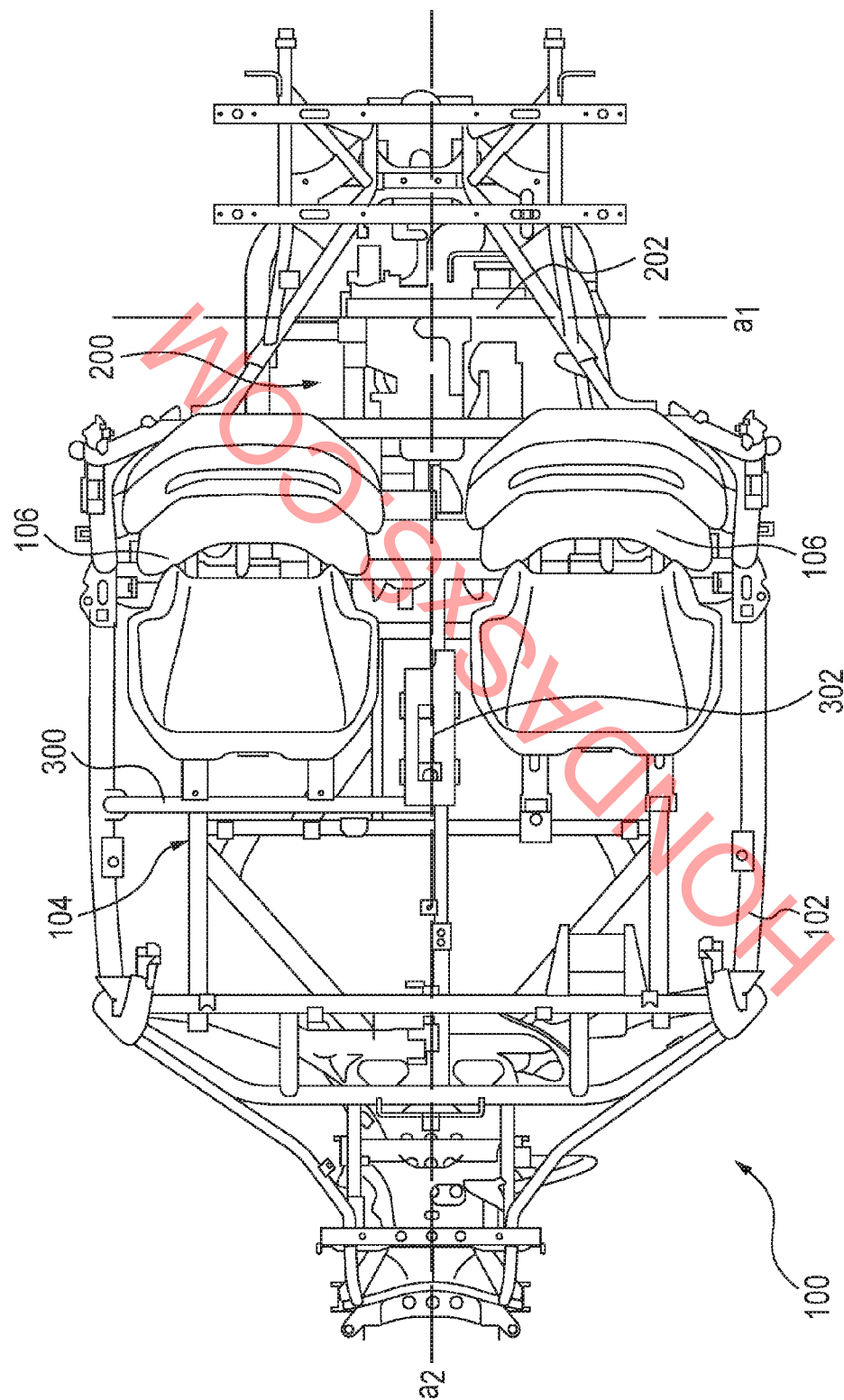
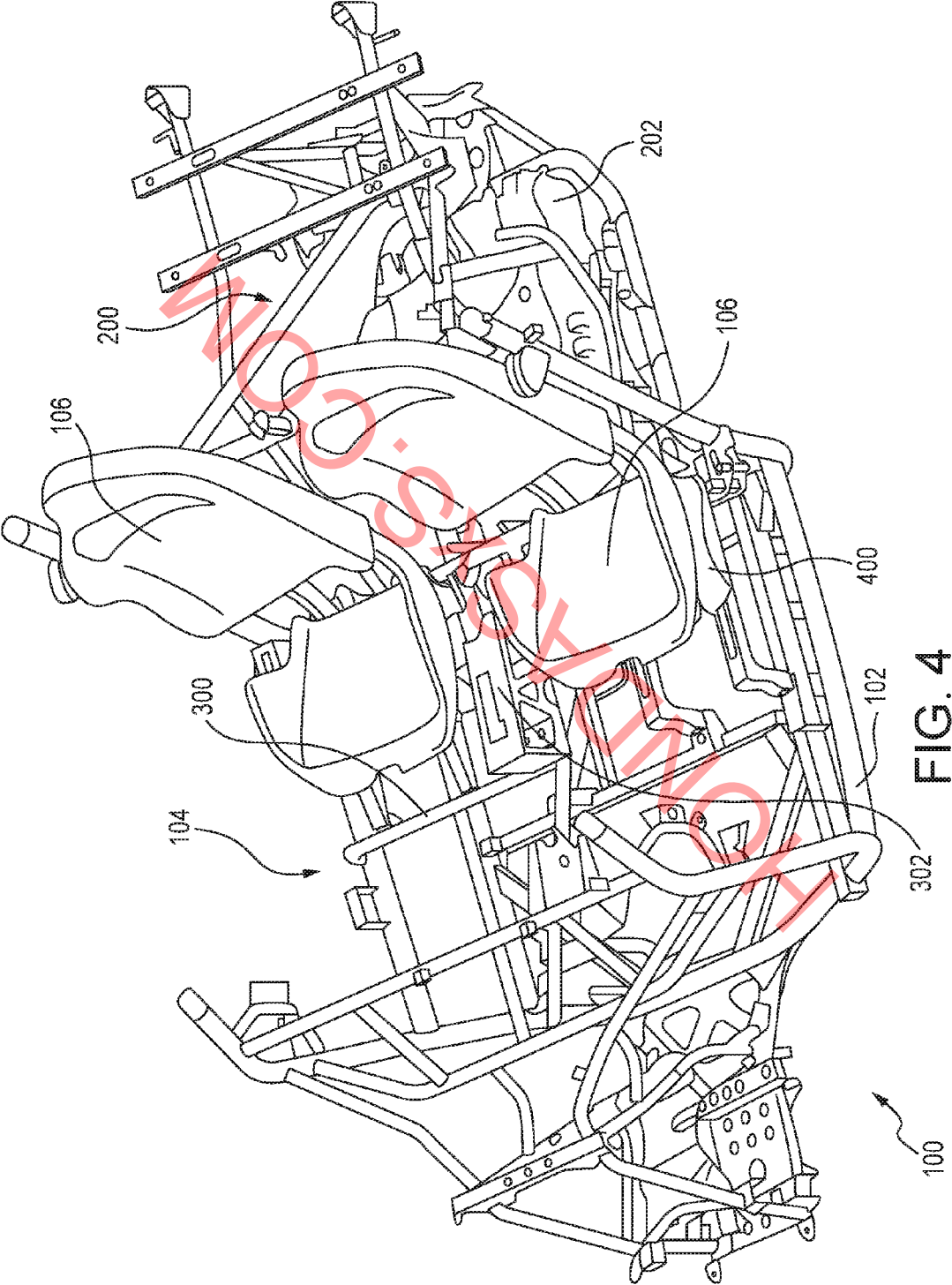


FIG. 3



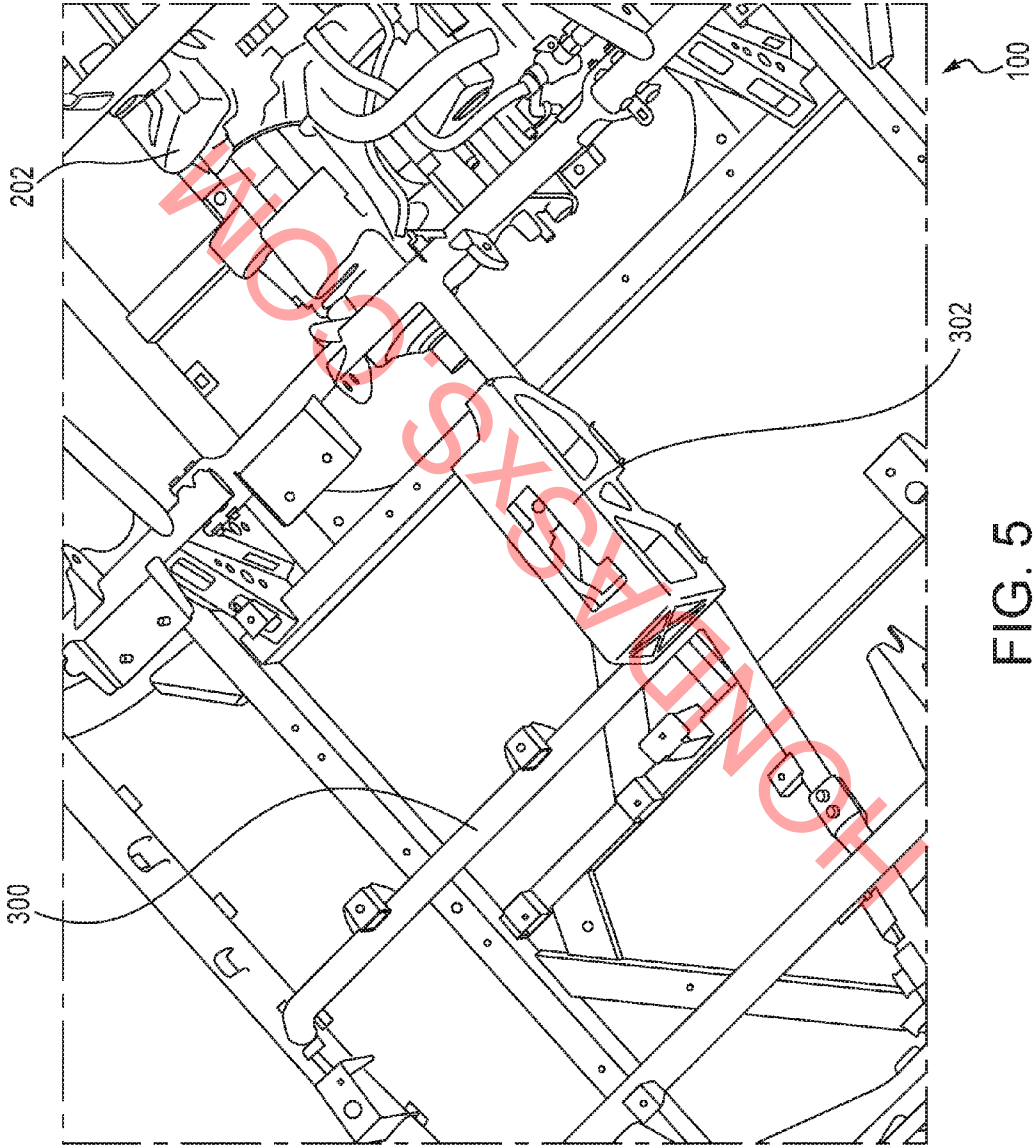


FIG. 5

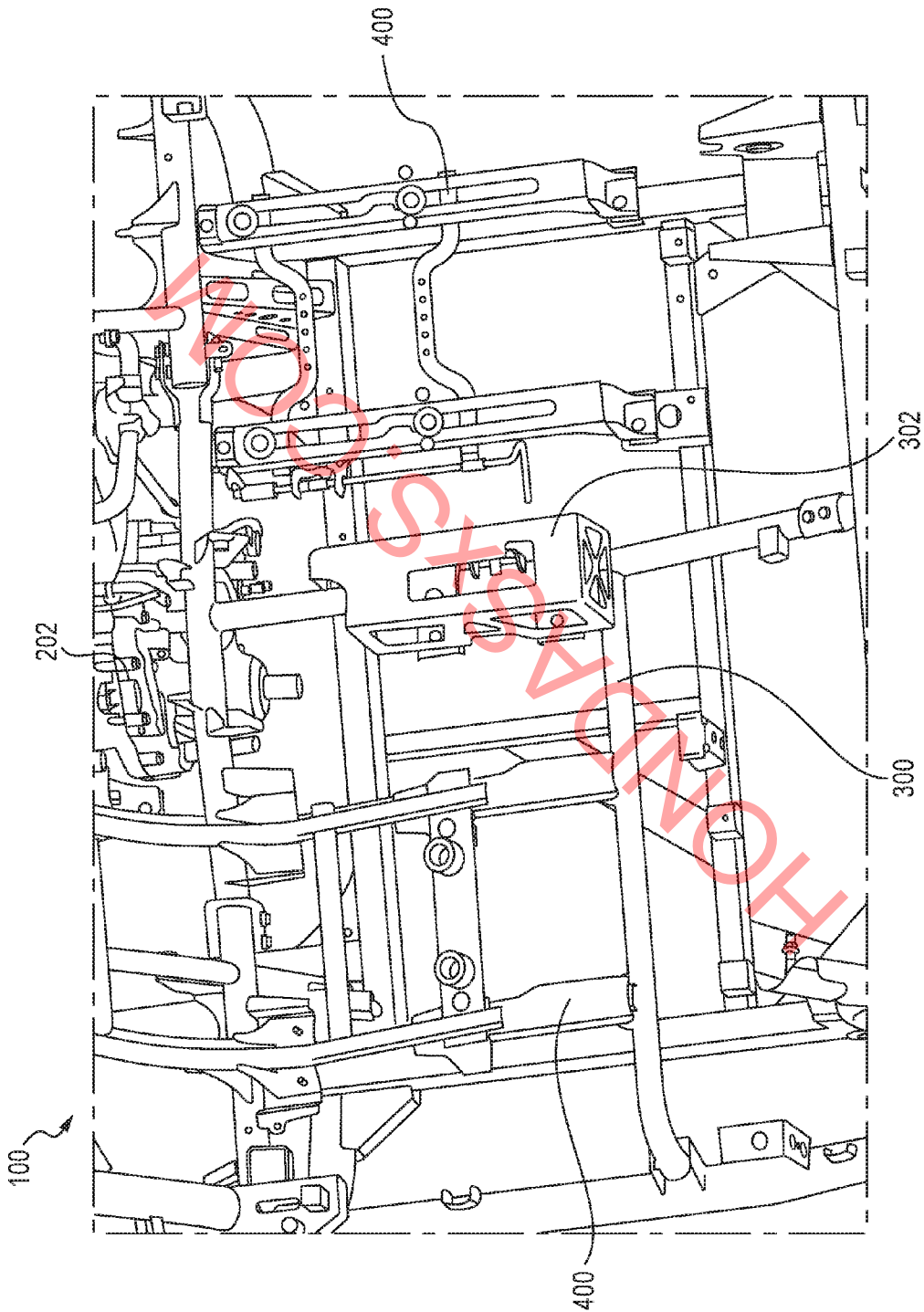
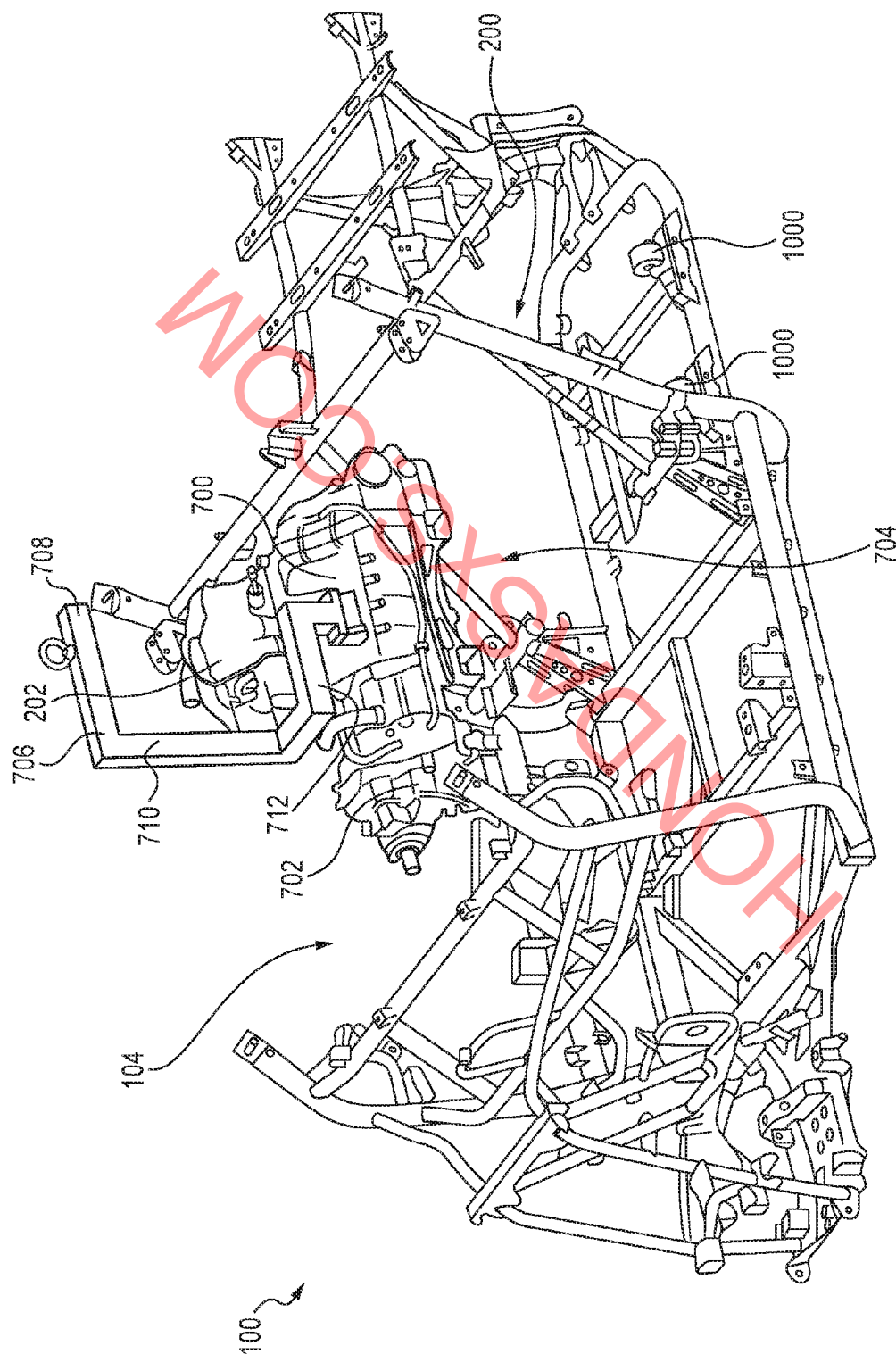


FIG. 6



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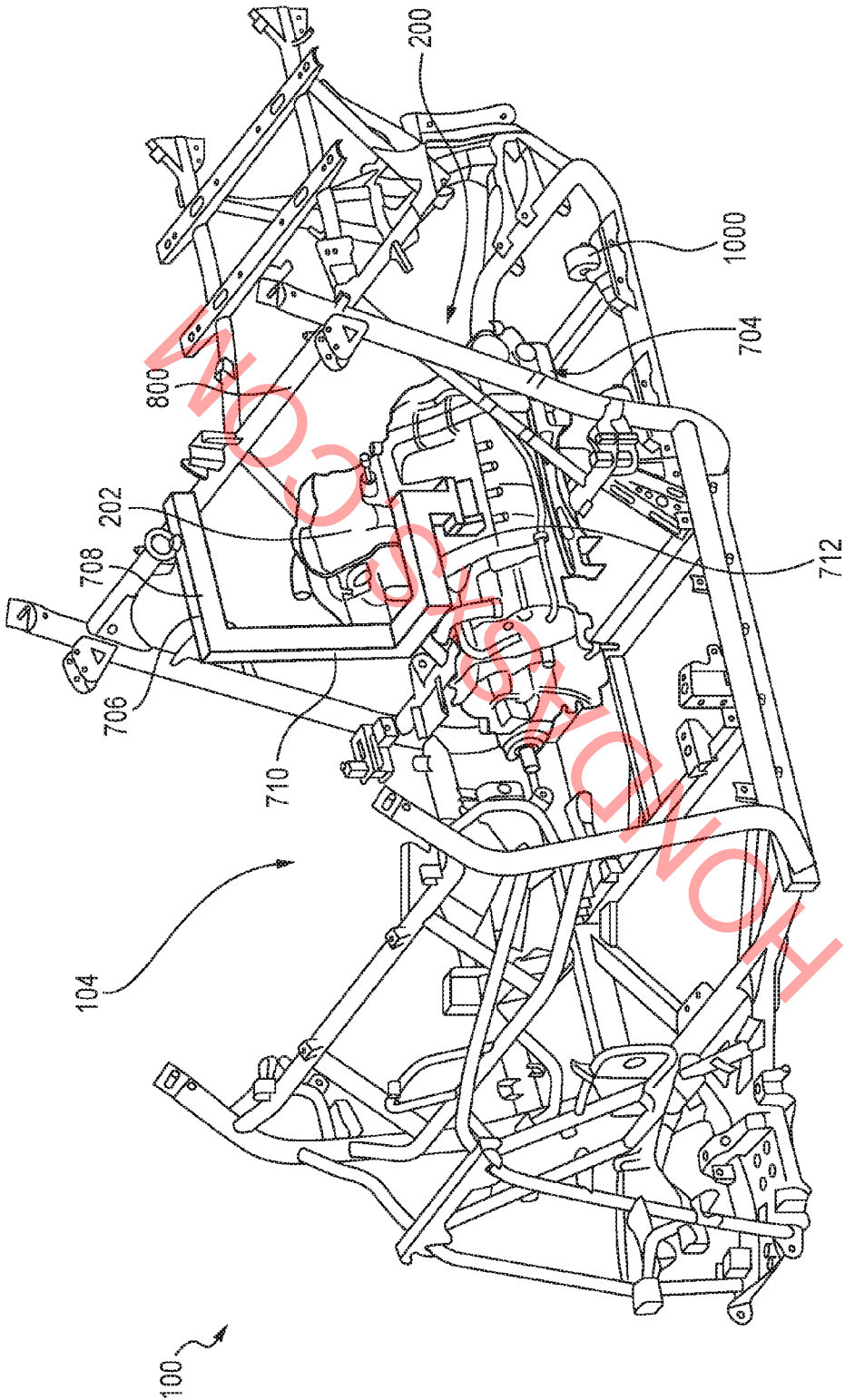
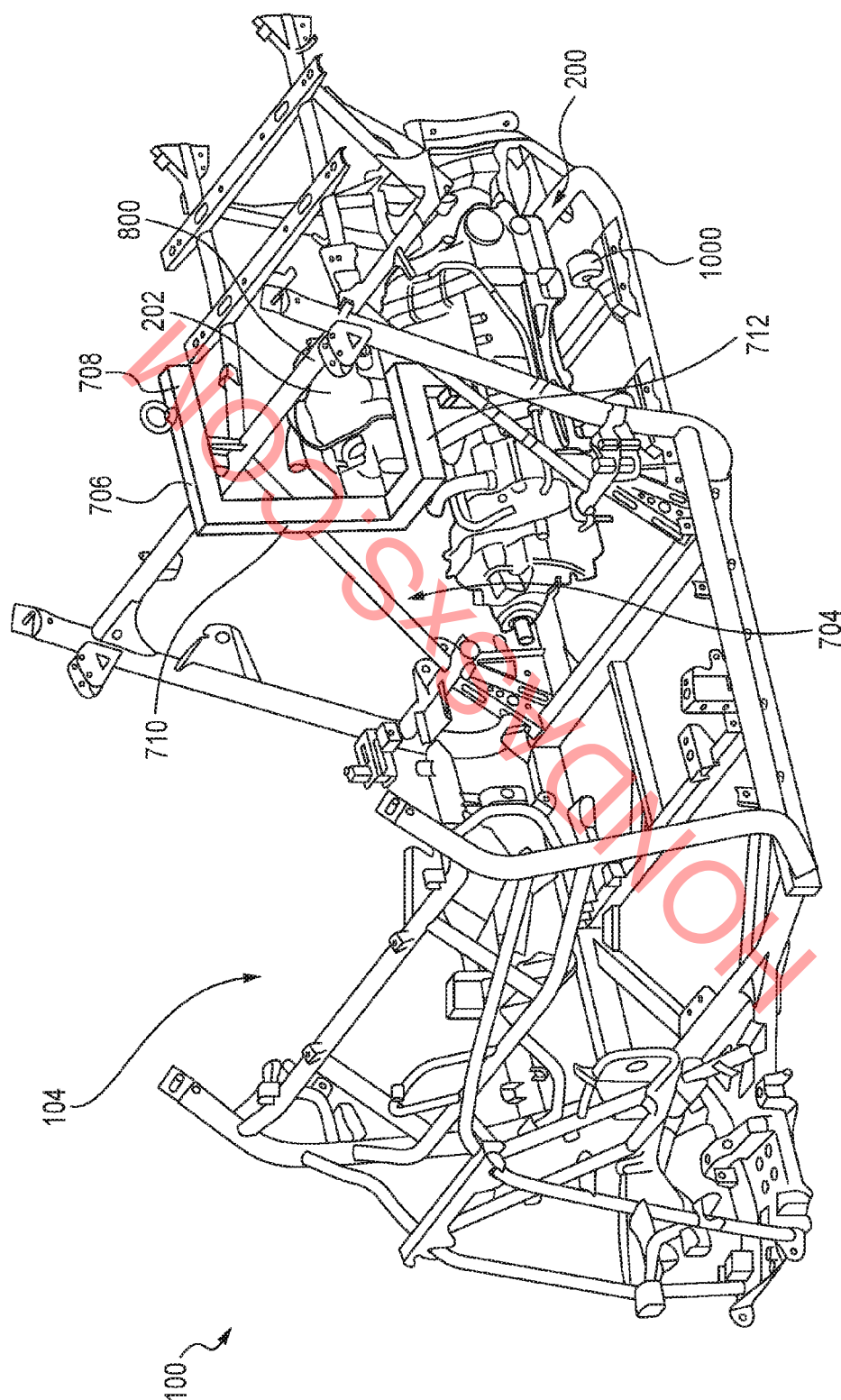


FIG. 8



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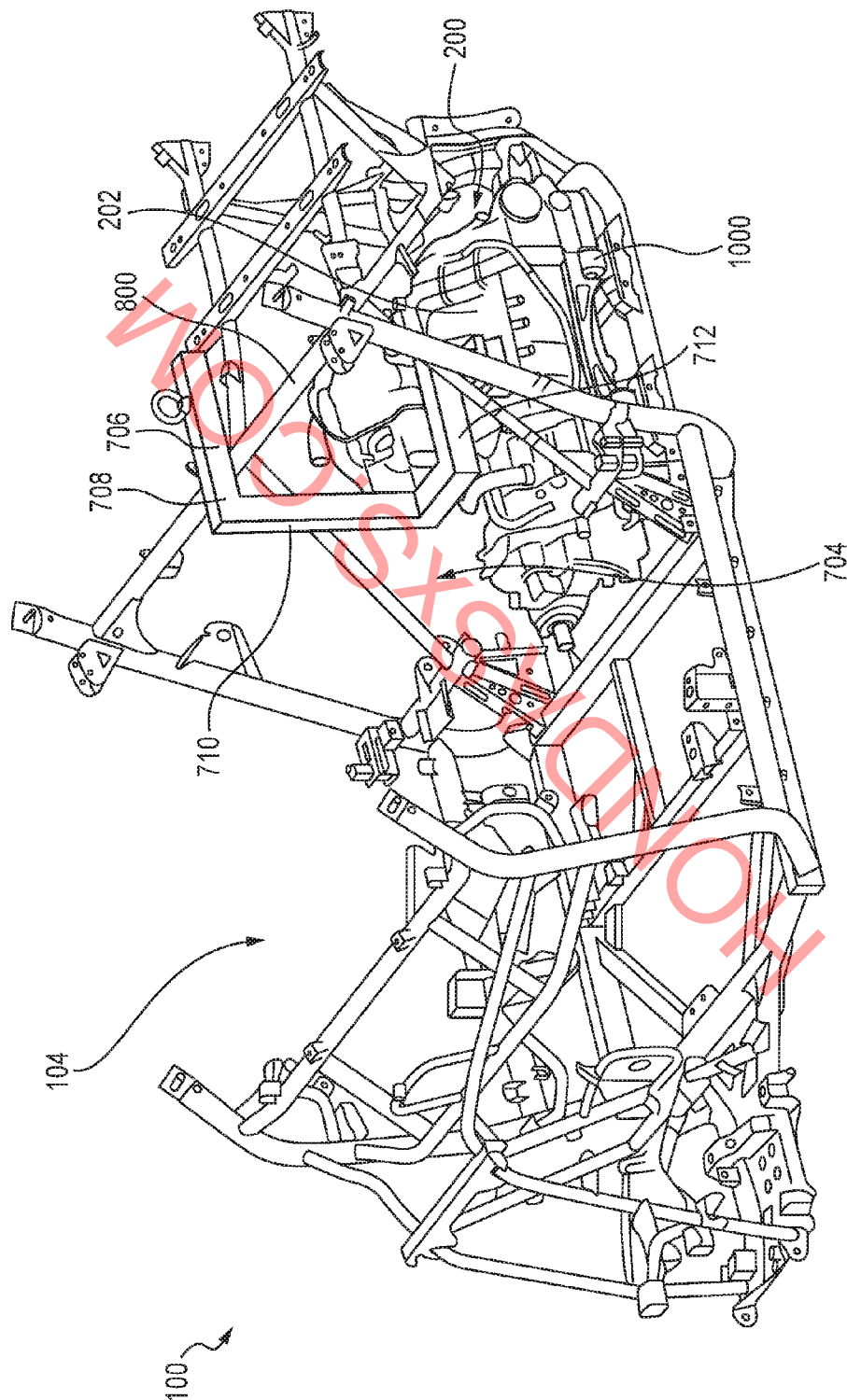


FIG. 10

REMOVABLE SEAT FRAME FOR ENGINE INSTALLATION

TECHNICAL FIELD

[0001] The embodiments described herein relate to the field of frames for motor vehicles, particularly side-by-side sport utility vehicles.

BACKGROUND

[0002] In the class of motor vehicles described as side-by-side utility vehicles, the engine assemblies are often located behind the front-row seats and under the cargo area of the motor vehicle. Due to the structural requirements of the vehicle frame, there is a need for a method for installing the engine assembly during the assembly process of the vehicle.

APPLICATION SUMMARY

[0003] The features and advantages described in the specification are not all inclusive and, in particular, many additional features and advantages will be apparent to one of ordinary skill in the art in view of the drawings, specification, and claims. Moreover, it should be noted that the language used in the specification has been principally selected for readability and instructional purposes, and may not have been selected to delineate or circumscribe the inventive subject matter.

[0004] According to one aspect, a frame for a motor vehicle having an engine assembly includes a frame body defining a cabin area and an engine area, the engine area being primarily accessible from the cabin area during installation of the engine assembly, a seat frame removably attached to the frame body in the cabin area, and a seat assembly removably attached to the seat frame.

[0005] According to another aspect, a method of installing an engine assembly in a motor vehicle is disclosed. The motor vehicle includes a frame body defining a cabin area and an engine area, the engine area being primarily accessible from the cabin area during installation of the engine assembly, a seat frame removably attached to the frame body in the cabin area, and a seat assembly removably attached to the seat frame. The method includes the steps of lowering the engine assembly into the cabin area of the frame body, moving the engine assembly along a longitudinal axis into the engine area of the frame body, lowering the engine assembly onto an engine mount in the engine area of the frame body, attaching the seat frame to the frame body in the cabin area, and attaching the seat assembly to the seat frame.

BRIEF DESCRIPTION OF THE DRAWINGS

[0006] FIG. 1 is a side view of a motor vehicle.

[0007] FIG. 2 is a cut away side view of the motor vehicle of FIG. 1.

[0008] FIG. 3 is a top view of the frame of the motor vehicle of FIG. 1.

[0009] FIG. 4 is a perspective view of the frame of the motor vehicle of FIG. 1.

[0010] FIG. 5 is a close up side perspective of a seat frame illustrated in FIG. 3.

[0011] FIG. 6 is a close up top perspective of the seat frame and seat assemblies illustrated in FIG. 3.

[0012] FIG. 7 is a perspective view of a first step of the installation of an engine assembly of the vehicle illustrated in FIG. 1.

[0013] FIG. 8 is a perspective view of a second step of the installation of the engine assembly of the vehicle illustrated in FIG. 1.

[0014] FIG. 9 is a perspective view of a third step of the installation of the engine assembly of the vehicle illustrated in FIG. 1.

[0015] FIG. 10 is a perspective view of a final step of the installation of an engine assembly of the vehicle illustrated in FIG. 1.

[0016] The figures depict various embodiments of the embodiments for purposes of illustration only. One skilled in the art will readily recognize from the following discussion that alternative embodiments of the structures and methods illustrated herein may be employed without departing from the principles of the embodiments described herein.

DETAILED DESCRIPTION

[0017] FIG. 1 illustrates one embodiment of a motor vehicle 100. The motor vehicle 100 illustrated is a typical side-by-side utility vehicle, which includes a frame 102, wheels 105 attached to the frame 102, a cabin area 104 in the frame 102, which includes seats 106, an engine area 200 shown in the cut-away illustrated in FIG. 2, and engine assembly 202 attached to the frame 102 for driving the wheels 105, and a rear cargo area 108 above the engine area 200, which may include rear seats 110.

[0018] As illustrated in FIG. 2, the engine assembly 202 of the motor vehicle 100 sits in an engine area 200 that is rearward of the cabin area 104 and beneath the cargo area 108 of the motor vehicle. Due to the placement of the engine assembly 202 in the engine area 200, a need for method of installing the engine assembly 202 in the manufacturing process was identified.

[0019] FIGS. 3-4 show top and perspective views of the frame 102 and engine assembly 202 of the motor vehicle 100. The frame 102 defines the cabin area 104, in which the motor vehicle 100 operator and passenger sits, and the engine area 200 of the motor vehicle 100. As illustrated in FIGS. 3-4, the engine area 200, which is where the engine assembly 202 is installed, is longitudinally rearward of the cabin area 104.

[0020] As illustrated in FIGS. 3-6, within the cabin area 104 there is located a seat frame 300 which is removably attached to the frame 102. The seat frame 300 may also include a shift selector and electrical harness 302 positioned between the seats 106 in a two (2) seat configuration. The seat frame 300 is preferably a single-piece weldment, although accessory parts, such as the shift selector and electrical harness 302 may be welded or removably attached to the seat frame 300. The seat frame 300 is attached by nut and bolt assemblies or any other suitable removable connector known to those skilled in the art.

[0021] As illustrated in FIGS. 4, and 6, seat assemblies 400 are removably attached to the seat frame 300 and frame 102. The seat assemblies 400 are preferably attached by nut and bolt assemblies or any other suitable removable connector known to those skilled in the art.

[0022] On top of the seat assemblies 400 are the seats 106 of the motor vehicle 100. In the embodiment illustrated in FIGS. 3-6, two seats 106 are provided that are placed side-by-side, with the shift selector and electrical harness

302 located between the two seats **106**. In an alternate embodiment, a single bench-style seat (not illustrated) capable of holding two passengers may be attached to the seat assemblies **400**.

[0023] With reference to FIGS. 7-10, a method of assembling the motor vehicle **100** is described. Prior to installing the seat assemblies **400** and seat frame **300**, the engine assembly **202**, which includes the engine **700**, transmission **702**, and associated parts known to one skilled in the art, is installed. The frame **102** includes a B-pillar opening **704** between the engine area **200** and the cabin area **104**. Additionally, due to the seat frame **300** and seat assemblies not being installed on the frame **102**, the cabin area **104** is also open.

[0024] As illustrated in FIG. 7, the first step of assembly is to lower the engine assembly **202** on an installation jig **706** into the cabin area **104**. As shown, in the embodiment illustrated in the FIGS. 7-10, the installation jig **706** is a generally C-shaped with an upper horizontal arm **708**, and central support **710**, and a lower horizontal arm **712**. The upper horizontal arm **708** is supported on a manufacturing line (not shown), and the engine assembly **202** is removably attached to the lower horizontal arm **712**.

[0025] As illustrated in FIG. 8, the second step of assembly is to begin to move the engine assembly **202** and jig **706** longitudinally rearward through the B-pillar opening **704** between the cabin area **104** and engine area **202**. The shape of the jig **706** allows the jig **706** to avoid contact with the upper crossbar **800** in the frame **102** that defines the top of the B-pillar opening **704**.

[0026] As illustrated in FIG. 9, the engine assembly **202** is moved into the engine area **200**, with further rearward movement prevented by interference of rearward movement of the central support **710** of the jig **706** by the crossbar **800**.

[0027] The final installation of the engine assembly **202** is illustrated in FIG. 10. The engine assembly **202** and jig **706** may be moved laterally along a lateral axis a_1 to place the engine assembly **202** on top of engine mounts **1000**. In the embodiment illustrated, the engine mounts **1000** are located on the frame **104** such that the engine assembly **202** is centered left of a longitudinal axis a_2 as illustrated in FIG. 3. Once the engine assembly **202** is laterally positioned above the engine mounts **1000**, the engine assembly **202** is lowered onto the engine mounts **1000**, attached to the engine mounts in a manner known to one skilled in the art, and the jig **706** is disconnected. Finally, the jig **706** is moved longitudinally forward out of the engine area **200** into the cabin area **104**, and then removed upwardly out of the cabin area.

[0028] Upon completion of the installation of the engine assembly **202**, the seat frame **300**, seat assemblies **400**, and seats **106** may be installed as described above.

[0029] Reference in the specification to “one embodiment” or to “an embodiment” means that a particular feature, structure, or characteristic described in connection with the embodiments is included in at least one embodiment. The appearances of the phrase “in one embodiment” or “an embodiment” in various places in the specification are not necessarily all referring to the same embodiment.

[0030] In addition, the language used in the specification has been principally selected for readability and instructional purposes, and may not have been selected to delineate or circumscribe the inventive subject matter. Accordingly, the disclosure of the embodiments is intended to be illus-

trative, but not limiting, of the scope of the embodiments, which is set forth in the claims.

[0031] While particular embodiments and applications have been illustrated and described herein, it is to be understood that the embodiments are not limited to the precise construction and components disclosed herein and that various modifications, changes, and variations may be made in the arrangement, operation, and details of the methods and apparatuses of the embodiments without departing from the spirit and scope of the embodiments as defined in the appended claims.

1. A frame for a motor vehicle having an engine assembly, comprising:

a frame body defining a cabin area and an engine area, the engine area being primarily accessible from the cabin area during installation of the engine assembly;

a seat frame removably attached to the frame body in the cabin area, wherein the seat frame is removed to access the engine area during installation and removal of the engine assembly; and

a seat assembly removably attached to the seat frame, wherein the seat assembly is removed to remove the seat frame to access the engine area.

2. The frame of claim 1 wherein the seat frame is removably attached to the frame body by nut and bolt fasteners.

3. The frame of claim 2 wherein the seat assembly is removably attached to the seat frame by nut and bolt fasteners.

4. The frame of claim 3 wherein the seat assembly comprises:

a driver seat removably attached to the seat frame; and
a passenger seat removably attached to the seat frame.

5. The frame of claim 3 wherein the seat assembly comprises:

a bench seat for accommodating multiple passengers, the bench seat removably attached to the seat frame.

6. The frame of claim 1 wherein the seat assembly is also separately and removably attached to the frame body in addition to the seat frame.

7. The frame of claim 6 wherein the seat frame is removably attached to the frame body by nut and bolt fasteners.

8. The frame of claim 7 wherein the seat assembly is removably attached to the seat frame and to the frame body by nut and bolt fasteners.

9. The frame of claim 8 wherein the seat assembly comprises:

a driver seat removably and separately attached to both the seat frame and to the frame body; and

a passenger seat removably and separately attached to both the seat frame and to the frame body.

10. A method of installing an engine assembly in a motor vehicle, the motor vehicle comprising a frame body defining a cabin area and an engine area, the engine area being primarily accessible from the cabin area during installation of the engine assembly, a seat frame removably attached to the frame body in the cabin area, and a seat assembly removably attached to the seat frame, comprising the steps of:

lowering the engine assembly into the cabin area of the frame body;

moving the engine assembly along a longitudinal axis into the engine area of the frame body;

lowering the engine assembly onto an engine mount in the engine area of the frame body;
attaching the seat frame to the frame body in the cabin area; and

attaching the seat assembly to the seat frame.

11. The method of claim **10**, after the step of moving the engine assembly along a longitudinal axis into the engine area of the frame body, further comprising the step of:

moving the engine assembly along a lateral axis in the engine area of the frame body.

12. The method of claim **10** further comprising the step of: attaching the seat assembly to the frame body.

13. The frame of claim **9** further comprising:

a shift selector fixedly attached to the seat frame between the driver seat and the passenger seat.

14. The frame of claim **13** further comprising:

an electrical harness integrally connected to the shift selector.

15. A frame for a motor vehicle having an engine assembly, comprising:

a frame body defining a cabin area and an engine area, the engine area being primarily accessible from the cabin area during installation of the engine assembly;

a seat frame removably attached to the frame body in the cabin area, wherein the seat frame is removed to access the engine area during installation and removal of the engine assembly;

a driver seat removably and separately attached to both the seat frame and the frame body; and

a passenger seat removably and separately attached to both the seat frame and the frame body.

16. The frame of claim **15** further comprising:

a shift selector fixedly attached to the seat frame between the driver seat and the passenger seat.

17. The frame of claim **16** further comprising:

an electrical harness integrally connected to the shift selector.

18. The frame of claim **17** wherein the seat frame is removably attached to the frame body by nut and bolt fasteners.

19. The frame of claim **18** wherein the driver seat and passenger seat are removably attached to the seat frame and to the frame body by nut and bolt fasteners.

20. The frame of claim **19** wherein the shift selector is welded to the seat frame.

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